Eclética Química Journal

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Gasoil

Biofuel from hydrocracking of Cerbera manghas oil over Ni-Zn/ HZSM-5 catalyst

Photocatalyst

Photoperoxidation of ciprofloxacin antibiotic in aqueous medium using Fe₃-xO₄-y-TiO₂ particles as catalysty



Optoelectronic

Theoretically studying the optoelectronic properties of oligomers based on 2.7-divinyl-cabazole

Mechanochemistry

Screening of coformers for quercetin cocrystals through mechanochemical methods



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Eclética Química Journal

Editorial

The Editor of Eclética Química Journal, Editorial Board and Staff proudly announce the first issue of vol. 47 of 2022 in the hope that we can all live a milder year in terms of pandemic which should allow us to dedicate even more intensely to scientific research. Opens the issue a study describing the effect of temperature on the relative hydrocarbon concentrations in the biofuel obtained from hydrocracking of Cerbera manghas oil using Ni-Zn/HZSM-5 as catalyst. The main properties of the catalysts were investigated, and the hydrocracking process was conducted in a pressure batch reactor. The predominant products in the biofuel were pentadecane and heptadecane with different proportions depending on the reaction temperature. Thus, the gasoil produced from *Cerbera manghas* oil could be an alternative promising transportation fuel. Follows, a theoretical study of the electronic and optical properties of PCrV oligomers, since the best compound can be chosen among different ones objecting to increase the efficiency of the organic photovoltaic cell. Different R radicals were added to derivatives of 2.7-divynil-carbazole to reduce the HOMO-LUMO gap energy and the calculations allowed to suggest the PCrV-BiTTP, PCrV-TTP, PCrV-TTN molecules as good candidates for applications in organic solar cells. It is well known that conventional treatments are generally not effective for removing micropollutants as antibiotics and other classes of drugs present in wastewater. In the next paper, the degradation of the ciprofloxacin antimicrobial in aqueous solution is described applying degradation advanced processes such as direct photocatalysis and photoperoxidation using $Fe_{3-x}O_{4-y}$ -TiO₂ particles as catalyst. The readers can find details about catalyst preparation and characterization, and kinetics of the micropollutant degradation process with greater degradation percentages. Some nutraceutical compound may exhibit many pharmacological properties, but its efficacy is limited due to low solubility, for instance, quercetin. So, a possible way to improve the solubility is the cocrystallization screening using different cocrystal formers as described in the last article of this issue. Mechanochemical method afforded cocrystals of quercetin with picolinamide and isonicotinamide while benzamide and pyrazinoic acid gave physical mixtures with quercetin.

The Editor and members of Editorial Board of Eclética Química Journal want to pay a tribute to the effort developed by Authors and Reviewers during the last year and we hope and trust that in the 2022nd year the mutual collaboration will lead to everyone's progress.

Assis Vicente Benedetti Editor-in-Chief of EQJ



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- 111 1110101 9
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- 2.1.1 Morphological analysis

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Foster, J. C.; Varlas, S.; Couturaud, B.; Coe, J.; O'Reilly, R. K. Getting into Shape: Reflections on a New Generation of Cylindrical Nanostructures' Self-Assembly Using Polymer Building Block. *J. Am. Chem. Soc.* **2019**, *141* (7), 2742–2753. https://doi/10.1021/jacs.8b08648

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Biofuel from hydrocracking of *Cerbera manghas* oil over Ni-Zn/HZSM-5 catalyst

Lenny Marlinda¹⁺[®], Danawati Hari Prajitno²[®], Achmad Roesyadi²[®], Ignatius Gunardi²[®], Yustia Wulandari Mirzayanti³[®], Muhammad Al Muttaqii⁴[®], Agus Budianto³[®]

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Eclética Química

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Keywords 1. the non-edible vegetable oil 2. gasoil like-hydrocarbon 3. H-ZSM-5 4. cracking

ABSTRACT: The effects of reaction temperature on the hydrocarbon composition of biofuel produced in hydrocracking of *Cerbera manghas* oil with Ni-Zn/HZSM-5 catalyst were investigated. The incipient wetness impregnation method was applied to prepare the Ni-Zn/HZSM-5 catalysts. Furthermore, the properties of catalysts were measured by X-ray diffraction, atomic absorption spectrometry, and nitrogen physisorption. Hydrocracking process was carried out in Parr USA pressure batch reactor at pressure of 20 ± 5 bar after flowing H₂ for 1 h. The reaction with a catalyst/oil ratio of 1 g/150 mL proceeded at various temperatures of 350, 375 and 400 °C for 2 h. Gas chromatography-mass spectrometry was used to analyze biofuel. The most abundant hydrocarbon compounds in biofuel were identified as pentadecane and

heptadecane (a major diesel fuel compound) with a different amount at different reaction temperatures. It can be said that the

hydrodecarboxylation/decarbony lation routes were the predominant reaction pathways and oxygen removal occurred during hydrocracking. The *Cerbera manghas* oil can be recommended as a promising biofeed to produce the gasoil as an alternative transportation fuel.





1. Introduction

When liquid fuel from fossil sources was applied as transportation fuel, the increasing CO₂ emission rapidly increased. The use of biofuel will be the right step to achieve zero waste. Hydrocarbon compounds in biofuel are similar with petroleum diesel fuel so that biofuel can be a substitute for diesel fuel. Development of biofuel production technology continues to evolve concurrently with the exploration of vegetable oil as raw materials while maintaining the sustainability of food security. Biofuel was already used both in pure form and blending is fatty acid methyl esters (FAMEs), also known as oxygenated biofuels, as reported by Romero et al. (2015). The oxygenated biofuel is also known as biodiesel. Bio-oil and biodiesel can be grouped as biofuels, which are environmentally friendly alternative fuels that can replace petroleum. However, they both have different hydrocarbon compositions. Biodiesel contains hydrocarbon compounds with oxygen atoms in esters. The bio-oil contains a large number of organic compounds, namely alkanes, aromatic hydrocarbons, and phenol derivatives. Small amounts of ketones, esters, ethers, sugars, amines and alcohols with an H/C molar ratio higher than 1.5 were identified in bio-oil (Lu et al., 2009; Wu et al., 2009). The method of high thermal decomposition (pyrolysis) without the addition of O₂/air was used to produce it (Isahak et al., 2012).

Fatty acid methyl esters or biodiesel were produced by transesterification of the extracted seed-derived vegetable oils (e.g., rapeseed oil, cotton oil, palm oil, soybean oil, and jatropha seed) and methanol. It was still having the properties that have not been profitable for diesel engines (Ayodele et al., 2015; Chen et al., 2016; Kim et al., 2013; Pinto et al., 2013; Šimáček et al., 2009; Wang et al., 2014). Some phenomena, such as blockages in some parts of the fuel system, the appearance of deposit and sludge on the storage system, corrosion on metal parts due to the relatively high-water solubility in FAMEs, causing swelling of rubber components, can be a factor causing engine damage (Kim et al., 2013; Šimáček et al., 2009; 2011). The limiting properties of FAMEs for the application directly as a fuel in vehicle engines are low energy density, poor oxidation stability of FAMEs (Ayodele et al., 2015; Chen et al., 2016; Kim et al., 2013), which is caused by excess oxygen incorporated in carboxyl or carbonyl groups (Chen et al., 2016; Kim et al., 2013; Romero et al., 2015; Wang et al., 2014), the high value of viscosity and pour point, poor calorific value (Wang et al., 2014), poor storage stability, and glycerol byproduct menace (Ayodele et al., 2015). Therefore,

FAMEs composed of the different chemical compounds can damage the engine combustion and reduce the engine performance (Pinto *et al.*, 2013).

The other method for converting vegetable oil to biofuel is hydrocracking applied before in crude oil refinery unit with heterogeneous catalyst. Some of the catalysts have been applied in vegetable oils processing into biofuel through the catalytic cracking and hydrocracking. The CoMoS and NiMoS catalysts (Kim et al., 2013; Zhang et al., 2014), NiMo/ZSM-5-alumina (Ishihara et al., 2014), CoMo/y-Al₂O₃ (Bezergianni et al., 2014; Pinto et al., 2014; Rasyid et al., 2015), ultrastable Y (USY) zeolite (Li et al., 2014), HZSM-5 based catalyst, e.g., Ni or Zn supported on HZSM-5 (Budianto et al., 2014a; Roesyadi et al., 2013), Pt, Pd, or Au supported on H-ZSM-5 (Budianto et al., 2014b), Ni-Zn/HZSM-5 (Prajitno et al., 2015), Ni or Ga supported on HZSM-5 (Tamiyakul et al., 2016) were typical catalysts for catalytic cracking or hydrocracking of to obtain biofuel. However, the triglycerides mesoporous zeolite is preferred to support diffusion of the reactants and produce alkane isomers with relatively high yields (Chen et al., 2016).

Wang *et al.* (2014) deoxygenated soybean oil with the Ni/HZSM-5 catalyst through a single-step hydrotreatment process combining deoxygenation of fatty acid into n-paraffin as the main hydrocarbon product and isomerization to obtain isoparaffin. Apparently, catalytic activity of Ni/SAPO-11 is higher than Ni/HZSM-5 catalyst in a single-step hydrotreatment process based on the amount of nparaffin produced and oxygenated compounds remaining. Hierarchical pore structure becomes a good solution to obtain the size of micropores-mesopores on HZSM-5 in an effort to increase the activity of catalyst, as suggested by Liu et al. (2015). With the Ni/HZSM-5 catalyst, Chen et al. (2016) promoted long-chain through unsaturated FAMEs one-step catalytic hydroprocessing (including deoxygenation and decarboxylation or decarbonylation, followed by isomerization). With the Ni/HZSM-5 catalyst (silica to alumina ratio of 25) and metal loading of 10 wt.%, it was found that high selectivity of C5-C18 n-paraffins and isomerization selectivity were 88.2 and 27.0%, respectively (Chen et al., 2016). In this case, changes in the Si/Al ratio affect the acidity of the zeolite and have an impact on variations in the composition of hydrocarbon compounds in the liquid product. Based on this, it is remarkably interesting for impregnating double promoter of Ni and Zn metal into HZSM-5 zeolite. This prepared catalyst is expected to improve the degree of triglycerides hydrocracking when compared to using one active metal only.

So far, the fuel produced has characteristics which can maintain the machine durability and do not require substantial modification of conventional machines. Problems resulted from the use of FAMEs are resolved through the removal of oxygen atoms in the fatty acid reaction hydrocracking, by i.e., hydrodecarbonylation/decarboxylation (HDC) and hydrodeoxygenation (HDO) (Arun et al., 2015; Ishihara et al., 2014; Kim et al., 2013; Silva and Sousa, 2013; Zhang et al., 2014) and then followed by isomerization. Kim et al. (2013) stated it is especially important to reactions understand the and control (i.e., dehydrogenation, isomerization, cyclization. and aromatization) related to the oxygen removal on triglycerides in hydrocracking process to produce biofuel with fuel properties (including cloud point and cetane number). The fuel properties were influenced by hydrocarbon composition, such as (normal, iso-) paraffin, olefins, cycloparaffin, and aromatic. These reaction routes may lead to the formation of hydrocarbons such as n-paraffins, isoparaffins, cycloparaffins, aromatics, and olefins (Kim et al., 2013; Ishihara et al., 2014; Zhang et al., 2014). It is very important to keep the hydrogen partial pressure not too high during the hydrocracking process because it resulted in a low yield of hydrocarbons, as stated by Santillan-Jimenez and Crocker (2012).

Biofuel derived from nonedible vegetable oil through hydrocracking process is becoming a promising renewable alternative fuel in sustainable energy production. The candlenut, jatropha, rubber seed, Cerbera manghas seed, Calophyllum inophyllum have been used as sources of nonedible vegetable oils. Seeds from these plants contain toxic substances which humans cannot consume, e.g., cerberin is found in Cerbera manghas seed. Carlier et al. (2014) also reported that dry seeds of Cerbera manghas contained a number of compounds: cerberin, deacetyltanghinin, neriifolin, and tanghinin. Cerbera manghas trees, part of the ecosystem of the mangrove forests, can reach a height of 12 m. These plants can be found as urban greening plants. Their seeds contained a high level of crude Cerbera oil of approximately 46-64%.

In this work, the influence of reaction temperature for two different composition ratios of metals impregnated on HZSM-5 on the hydrocarbon composition in biofuels by hydrocracking of *Cerbera manghas* oil is discussed. It is expected that characteristics of hydrocarbon composition in the biofuel produced are similar to petroleum-based fuels. Based on gas chromatography-mass spectrometry (GC-MS) analysis, decarboxylation/decarbonylation occurred during hydrocracking was also discussed.

2. Materials and Methods

2.1 Extraction of Cerbera manghas

Dried fruits of *Cerbera manghas* were obtained from plant that grows in Keputih, Surabaya, Indonesia. It is also known as Bintaro plant in Java Island. Cerbera manghas oil was extracted from seeds through the process steps that according to previous literature, as shown in Fig. 1 (Roesyadi, 2016). At first the fruit was split and the seeds were removed from the fruit. These seeds were cleaned from the skin and obtained white oval-shaped seeds. Furthermore, the seeds were dried in the sun for 7 days. After drying, the dry seeds were chopped and extracted by hydraulic press to produce oil. Oil was stored in an airtight container to prevent oxidation, which can increase free fatty acid levels. Cerbera manghas oil from the hydraulic extraction process was obtained as much as 2.5 L from 6 kg of seeds. It can be said that 2 kg of Bintaro seeds produce about 0.8 L of oil. Figure 2 specify the different conditions of the seed and the obtained oil.



Figure 1. Extraction process of *Cerbera manghas* seeds. (a) the fruit was split into two parts, (b) the seeds were removed from the fruit, (c) the seeds were dried in the sun, (d) the dry seeds were chopped, finally (e, f) the seeds were extracted by hydraulic press. Source: Adapted from Roesyadi (2016).



Figure 2. Different condition of *Cerbera manghas* fruit and the obtained oil. (a) a dried fruit, (b) seed with skin, (c) white oval-shaped seeds seed, (d) oil. Source: Adapted from Roesyadi (2016).

2.2 Catalyst preparation

ZSM-5 zeolite in ammonium form (CBV 8014, SiO₂/Al₂O₃ ratio of 25, surface area of 400 m² g⁻¹, Na₂O of 0.05 wt.%) was provided from Zeolyst International. Meanwhile, Ni(NO₃)₂.6H₂O and Zn(NO₃)₂.6H₂O as the metal precursor were obtained from Merck with 98% purity. The calcination process on NH₄-ZSM-5 zeolite was applied to obtain HZSM-5 zeolite at temperature of 550 °C for 5 h (Sartipi *et al.*, 2013). By incipient wetness impregnation method (Haber *et al.*, 1995; Marlinda *et al.*, 2016; Sartipi *et al.*, 2013), HZSM-5 after calcined was impregnated with nickel and zinc to obtain Ni-Zn/HZSM-5 catalyst. Before impregnation, the HZSM-5 zeolite was dried overnight at a temperature of 120 °C. The amount of aqueous metal

solutions was calculated according to the total pore volume of HZSM-5 as support, which was obtained from Brunauer-Emmett-Teller (BET) analysis, as shown in Table 1. After preparing aqueous metal solutions, firstly the amount of aqueous Ni(NO₃)₂.6H₂O solution of 1.81 mol L⁻¹ was sprayed slowly to HZSM-5 zeolite while stirring and then kept overnight in a desiccator. Finally, this catalyst was dried at 120 °C for 12 h. Furthermore, in the same way as before, the amount of aqueous Zn(NO₃)₂.6H₂O solution of 1.62 mol L^{-1} was sprayed slowly to HZSM-5 zeolite while stirring. Before drying at temperature of 120 °C for 12 h, the catalyst was kept overnight in a desiccator. Catalysts containing Ni and Zn salt solution were calcined with air at temperature of 400 °C for 2 h. After calcination, active metal usually exists as a form of metal oxide (Kim et al., 2013; Romero et al., 1998). The metallic phases of Ni and Zn were obtained by reducing the metal oxides under flowing hydrogen at a temperature of 450 °C for 3 h. By atomic absorption spectrometry, the metal content was 5.43 wt.% of Ni and 1.23 wt.% of Zn of the total catalyst weight. The catalyst is denoted as Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst. Other prepared catalyst is Ni(5.42%)-Zn(1.11%)/HZSM-5.

Table 1. The characterization of H-ZSM-5 and Ni-Zn/HZSM-5 catalyst.

Catalyst	Surfa	Surface area (m ² g ⁻¹)		Volume (cm ³ g ⁻¹)			D ^f	Actual metal content ^g (wt.%)		References
	Total ^a	Micro	Meso	Total ^c	Micro ^d	Meso ^e	(nm)	Ni	Zn	
HZSM-5	362.77	315.13	47.64	0.245	0.156	0.089	2.709	-	-	Present study
Ni(5.43%)- Zn(1.23%)/HZSM-5	-	-	-	-	-	-	-	5.43	1.23	Present study
Ni(5.42%)- Zn(1.11%)/HZSM-5	246.06	205.52	40.54	0.191	0.101	0.090	3.109	5.42	1.11	(Roesyadi <i>et</i> <i>al.</i> , 2016)

a = total surface area BET; b = the surface area mesoporous and microporous obtained from the t-plot; c = total pore volume; d = micropore volume obtained from the t – plot; e = mesoporous volume = $V_{meso} = V_{total} - V_{mikro}$; f = average pore diameter; g = atomic absorption spectrometry (AAS) analysis.

Source: Elaborated by the authors using data from Roesyadi et al. (2016).

2.3 Characterization of catalyst

The various techniques used to characterize catalysts were X-ray diffraction (XRD), atomic absorption spectrometry (AAS) and N₂ adsorption-desorption. The metal contents of Ni dan Zn were confirmed with AAS. In principle, the distribution of metal on ZSM-5 is influenced by the preparation method used (Chen *et al.*, 2015). X-ray diffraction was applied to identify phase analysis and the Ni-Zn/HZSM-5 catalyst crystallinity. X-ray diffraction patterns of the solid catalyst (Phillip X-Pert diffractometer with Cu radiation K α) were collected from 2 θ of 5–90° to identify the peak of crystalline zeolite ZSM-5. The existence of the crystalline phase of NiO, ZnO, Ni and Zn particles was confirmed from the diffraction patterns recorded on 2 θ = 30–80°.

The catalyst surface area was measured by BET calculation on Quantachrome NovaWin Version 10.0 according to the adsorption data with the relative pressure (P/Po) in range from 0.095 to 0.297 through the recording process of isotherm BET on five points. Before the measurement of nitrogen adsorption and desorption isotherms at a temperature of 77 K, the sample was outgassed for 16 h at 300 °C. The pore size

distributions were calculated using adsorption model of Barrett–Joyner–Halenda (BJH). Micropores volumes were obtained from the t-plot analysis. Total pore volumes were obtained according to the amount of nitrogen adsorbed at relative pressure about 0.99034. Mesoporous volumes were obtained from the reduction of the total pore volume by the volume of micropore.

2.4 Hydrocracking reaction

Hydrocracking reactions were carried out in the Parr USA pressure batch reactor equipped with a mechanical stirrer. Cerbera manghas oil of 150 mL and catalysts of 1 g were transferred in the reactor. To remove air, nitrogen was flowed into the reactor at least 30 min for purging. Depending on temperature condition, reaction pressure was changed between 15 and 25 bar after flowing H₂ for at least 1 h, as reported in previous study (Marlinda et al., 2016). The reaction proceeded at various temperatures, i.e., 350, 375 and 400 °C for 2 h. After a reaction time was reached, the reactor temperature was allowed to reach room temperature. Furthermore, biofuel was analyzed by GC-MS, i.e., Agilent HP 6890 GC equipped with a capillary column, model Agilent 19091S-433 (HP–5MS, phenylmethylsiloxane of 5%). The column dimensions used have an internal diameter of 0.25 mm, film thickness of 0.25 µm and a length of 30 m. All

hydrocarbon components are identified using the Wiley275 and NIST02 mass spectral library of data. Based on GC-MS analysis, it is possible to estimate the relative percentages of hydrocarbon composition and distribution of products to their carbon numbers. According to Barrón *et al.* (2011), hydrocarbon compounds (including n-paraffin, isoparaffin, cycloparaffin, aromatic, olefin) were grouped in gasoline-like hydrocarbon (C5-C9), kerosene-like hydrocarbon (C10-C13), and gasoil-like hydrocarbon (C14-C22).

3. Results and discussion

3.1 Oil characterization

The clear yellow color of *Cerbera manghas* oil without purification was analyzed by GC-MS. Table 2 indicated that the most abundant compound in *Cerbera manghas* oil is oleic acid at 77.76 area%, which agrees with that obtained by Marlinda *et al.* (2016). Oleic acid is also the largest constituent of *Calophyllum inophyllum* oil, *Jatropha curcas* oil (Chuah *et al.*, 2016) and *Pongamia pinnata* oil (Dwivedi and Sharma, 2015), as much as 39.8 ± 0.4 , 51.2 ± 0.6 and 65.3 wt.%, respectively.

Table 2. Compounds of *Cerbera manghas* oil tested by GC-MS.

Compound	Chemical name	Molecular formula	Content (%)
Palmitic acid; C16:0	Hexadecanoic acid	C ₁₅ H ₃₁ COOH	20.29
Oleic acid; C18:1	9-Octadecenoic acid	C ₁₇ H ₃₃ COOH	77.76
Ethyl palmitate	Hexadecanoic acid, ethyl ester	$C_{18}H_{36}O_2$	1.95

Source: Elaborated by the authors using data from Prajitno et al. (2015).

3.2 Catalysts characterization

Some different techniques were used to obtain the textural properties and metal content of the Ni-Zn/HZSM-5 catalyst. Figure 3 shows the type of adsorption isotherms classified by International of Pure Applied Chemistry (IUPAC) for HZSM-5 and Ni-Zn/HZSM-5 catalyst. It was clear that a combined pattern of type I and type IV was exhibited in Fig. 3b. The type of microporous solids owned by HZSM-5 is type I isotherm, as shown in Fig. 3a. It shows an initial curve that rises sharply at very low relative pressure, as reported in previous studies (Hao *et al.*, 2012; Sartipi *et*

al., 2013; Wang *et al.*, 2013). The mesopores and the pore size distribution calculated from the sorption isotherm can be called hysteresis. The presence of hysteresis exhibited with type IV isotherm was seen on high relative pressure of 0.65 towards 0.85, at which N₂ desorption does not pass through the adsorption original path (Hao *et al.*, 2012; Vitale *et al.*, 2013; Wang *et al.*, 2013). Nickel and zinc impregnated on support can create mesoporous sites in catalyst, so that bulky molecules can diffuse easily to the pores of catalyst, as reported in previous studies (Hao *et al.*, 2012; Vitale *et al.*, 2012; Vitale *et al.*, 2012; Vitale *et al.*, 2012; Vitale *et al.*, 2013; Wang *et al.*, 2013).

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Figure 3. Nitrogen adsorption and desorption and BJH pore size distribution of catalyst. (a) HZSM-5; (b) Ni(5.42%)-Zn(1.11%)/HZSM-5 catalyst.

The pore size distributions of the two types of the catalyst were centered at 3.8 nm. However, the slightly narrower pore size distribution and lower peak height were seen on Ni–Zn impregnated on HZSM-5. Reduction of peak height on the catalyst showed that the presence of Ni and Zn had a considerable influence

on the pore structure of HZSM-5. Both of the catalysts have a mesoporous structure as the result of the interparticle voids. This pore structure will greatly affect the increase of reactivity of the catalysts, as reported by Wang *et al.* (2013).

Table 1 shows that micropores volume decreased from 0.156 to 0.101 cm³ g⁻¹, while pore diameter increased from 2.709 to 3.109 nm after Ni-Zn metals were impregnated on HZSM-5. Nevertheless, Chen et al. (2016) stated that the internal nickel particles can inhibit the nitrogen molecules into the pore by blocking the micropores of HZSM-5. However, the increase of pore diameter and the presence of mesopores size distribution indicated that fatty acids had a significant probability to diffuse into the pores successfully and react on the active sites. According to Bockisch (1998), assuming a typical triglyceride molecule to have a spherical form, its diameter would be 1.5 nm. Therefore, if the fatty acids cannot diffuse and react with the active sites located in micropores channel, then these fatty acids will diffuse and react with the active

sites located in mesopores channel. While the actual metals content obtained were shown in Table 1.

X-ray diffraction data of catalyst system shows that the full diffractograms were recorded in the range $2\theta^{\circ}$ of 5–90 to see the diffraction peak of NiO, ZnO, Ni and Zn in the catalyst samples. The characteristic of diffraction peaks of commercial HZSM-5, as shown in Fig. 4a, located at 2θ of 7.9, 8.8, 23.09, 23.31, 23.69, 23.9 and 24.4°, which indicated a structure type mordenite framework inverted (MFI), as reported by a previous study (Marlinda *et al.*, 2016). As shown in Fig. 4b and c, diffractograms of catalyst used for the hydrocracking on *Cerbera manghas* oil were almost similar to those of commercial HZSM-5.



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Figure 4. X-ray diffraction pattern of catalysts. (a) Commercial HZSM-5 after calcined (Marlinda *et al.*, 2016), (b) Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst, (c) Ni(5.42%)-Zn(1.11%)/HZSM-5 catalyst.

After impregnation with Ni-Zn, the HZSM-5 framework structure was almost unchanged, but only the intensity of each diffraction peak decreased (Chen et al., 2016; Niu et al., 2014; Wang et al., 2013). Figure 4b shows that a small intensity diffraction peak of ZnO crystallites was observed at 2θ of 34.55, 36.32, 47.56, 56.66 and 69.08°. The Zn and Ni particles were also observed at 2θ of 70.94 and 52.06° with low intensity, respectively. While the presence of NiO crystallite was not found. Figure 4c shows that a small peak diffraction intensity of ZnO crystallites were observed at 20 of 34.53, 36.19, 47.58 and 69.10°. NiO crystallite and Ni particle were observed at 2θ of 79.23 and 51.96° with low intensity, respectively. While the presence of Zn metal was not detected. When incipient wetness impregnation method was applied by means of physical mixing, diffraction peak for ZnO was obtained at 20 of 36.21°, as observed by Niu et al. (2014). In principle, the reduction of ZnO and NiO crystallites with hydrogen will lead to the formation of proton ions (H^+) , as the Bronsted acid. As reported by Chen et al. (2016), after reduction of NiO with hydrogen, proton ion (H⁺) was formed (Ni²⁺ + H₂ \rightarrow Ni + 2H⁺) so that the catalysts which contained Bronsted acid sites (weak strength sites) have contributed to direct isomerization reaction. While Lewis acid sites (strong acid sites) may direct the ability of cracking.

3.3 Biofuel analysis

Biofuel produced from hydrocracking of *Cerbera* manghas oil at a temperature of 400 °C with a Ni-Zn(2%)/HZSM-5 catalyst and Ni-Zn(4%)/HZSM-5 (Prajitno *et al.*, 2015) still contained many carboxylic acids and compounds containing more oxygen, i.e., 9-octadecenal in the range of 5.35–6.11% and ethenone in the range of 0.20–0.37%. Table 3 shows that olefins are found in very small quantities while the n-paraffins and cycloparaffins can only be obtained from catalyst with metal loading of 4%. It indicated that the metals impregnated on HZSM-5 have not been able to hydrogenate fatty acid. The GC-MS spectra of biofuel is shown in Fig. 5.

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Figure 5. Gas chromatography-mass spectrometry spectra of (a) *Cerbera manghas* oil (Prajitno *et al.*, 2015), and liquid products produced at 400 °C with (b) Ni-Zn(2%)/HZSM-5 catalyst, (c) Ni-Zn(4%)/HZSM-5 catalyst, under pressure 20 ± 5 bar in the batch reactor.

Table 3. Hydrocarbon composition of biofuel produced by hydrocracking at temperature of 400 °C under pressure 20 bar in batch reactor, tested GC-MS.

Cotolyst	Hydrocarbon composition of biofuel (area%)					
Catalyst	n-paraffin	cycloparaffin	aromatic	olefin	carboxylic acid	Compound containing oxygen
Ni-Zn(2%)/HZSM-5	0	0	0	0.05	93.09	6.74
Ni-Zn(4%)/HZSM-5	0.02	0.06	0	0.07	92.99	6.67

Gas chromatography-mass spectrometry spectra of *Cerbera manghas* oil and biofuel produced in the various reaction temperatures and metal loading of 5% are shown in Fig. 6 and 7, respectively. When Fig. 6 and 7 are compared, it can be seen that the compounds with retention time of 10–18 min in GC-MS spectra of *Cerbera manghas* oil disappear after reaction, as reported by a previous study (Marlinda *et al.*, 2016). It indicated that the triglycerides containing long chain

molecules were converted into short chain molecules by hydroprocessing (including cracking, deoxygenation, and isomerization reaction) with HZSM-5 catalyst, as reported by a previous study (Zheng *et al.*, 2015). Meanwhile, the number of different compounds with retention time of 0–9 min increased, as shown in Fig. 7. The presence of Ni and Zn metals have contributed to the hydrogenation process of unsaturated fatty acids into n-paraffins.



Time (min)

Figure 6. Gas chromatography-mass spectrometry spectra of *Cerbera manghas* oil. Source: Adapted from Marlinda *et al.* (2016).



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Figure 7. Gas chromatography-mass spectrometry spectra of biofuel produced at (a) 350 °C, (b) 375 °C, (c) 400 °C with Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst, and GC-MS spectra of biofuel produced at (d) 350 °C, (e) 375 °C, (f) 400 °C using Ni(5.42%)-Zn(1.11%)/HZSM-5 catalyst, under pressure 20 ± 5 bar in the batch reactor. Saturated chain hydrocarbons (n-paraffins) have the number of carbon atom from C12 to C24.

3.3.1 Effect of temperature on hydrocarbon composition

Figure 8a shows that biofuel contains a different hydrocarbon composition for each temperature of hydrocracking reactions with Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst. It can be seen that, at temperature of 350 °C, biofuel contained n-paraffins of 42.03 area%, but carboxylic acids of merely 15.48 area%, and compounds containing oxygen of 8.69 area%, i.e., octacosanol, were still found. Meanwhile, biofuel containing olefins of 20.31 area% and cycloparaffins of 12.48 area% was produced more at temperature of 375 °C. On the other hand, polycyclic aromatic hydrocarbons (PAHs) and aromatic are obtained at temperature of 400 °C, i.e., 21.32 and 35.47 area%, respectively. The existence of PAHs compounds

(including 1-methyl fluorene, phenanthrene, and anthracene) showed that the heating of vegetable oil was not complete. These compounds were not expected to present in biofuel. As reported by Vichaphund et al. (2015), deactivation occurred on HZSM-5 surface because of coke derived from PAHs compounds. Coke on the catalyst surface can be inhibited in the presence of hydrogen during hydrocracking reaction. However, overall, the compounds containing oxygen were still found in biofuel produced at all temperature variables. In principle, this compound should no longer exist in biofuel because the presence of oxygen atoms affects the viscosity and heating value, as reported by a previous study (Zheng et al., 2015). Furthermore, isoparaffins were not found in biofuel for each reaction temperatures.



Figure 8. Effect of reaction temperature on (**a**) the hydrocarbon composition, (**b**) gasoline/kerosene/gasoil yields of liquid hydrocarbon fuel produced using Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst; (**c**) gasoline/kerosene/gasoil yields of liquid hydrocarbon fuel produced using Ni(5.42%)-Zn(1.11%)/HZSM-5 catalyst, under 20 bar in the batch reactor ("**c**" is elaborated by a previous study (Roesyadi *et al.*, 2016)).

The cracking of olefins into lighter hydrocarbon compounds was shown by the decrease of olefin at temperatures from 350 to 400 °C, as reported by Kim *et al.* (2013). On the other hand, aromatic hydrocarbon

compounds, i.e., 1-methyl-2-(2-propenyl) benzene of 4.5 area%, 1-Methylnaphthalene of 4.79 area%, 1,6-dimethylnaphthalene of 3.39 area%, 1-ethyl-naphthalene of 2.64 area% were found at a temperature

of 400 °C. In fact, aromatics increased with the increasing reaction temperature. This suggests that aromatization reaction on olefin occurred with the presence of HZSM-5 zeolite, as reported by Pinto et al. (2014).The cycloparaffins also indicated the functionality of acidic site on HZSM-5. As stated by a previous study (Chen et al., 2016), the acidity of HZSM-5 zeolite decreased with the increase of active metal loading and Si/Al ratio. In addition, the H₂ to oil ratio would help the process of hydrogenation on n-paraffins. determination olefins The to of hydrocarbon composition and the degree of isomerization is useful to provide information to evaluate the properties of biofuel, such as cetane number (Kim et al., 2013), freezing point, flash point and viscosity (Liu et al., 2015).

Table 4 shows the components containing abundant compounds in biofuel based on group of hydrocarbons at a temperature of 350 °C. The main compound of cycloparaffin was cyclohexane with branched chain resulting in hydrogenation reaction of unsaturated hydrocarbon compounds, as found by Zheng et al. (2015). The n-hexadecanoic acid was formed greatly. It was indicated that the saturation of the double bond occurred quite well. The presence of oxygen-containing compounds showed that it would be better for hydrodeoxygenation reaction to occur at temperatures 350 °C. Oxygen-containing above compounds decreased from 8.69 to 4.33% at 350 and 400 °C, respectively. The increase of temperature led to the increasing cracking activity.

Table 4. Several abundant compounds in each group for biofuel produced at 350 °C, under 20 bar in the batch reactor* with Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst.

Compounds	Area%	Structure			
Saturated chain hydrocarbon/n-paraffin					
Dodecane/C ₁₂ H ₂₆	0.72	H ₃ C CH ₃			
Tridecane/C ₁₃ H ₂₈	1.09	н,с~~~сн,			
Tetradecane/C ₁₄ H ₃₀	1.78	H ³ C CH ³			
Pentadecane/C ₁₅ H ₃₂	14.14	H ₁ C ^C CH ₁			
Hexadecane/C ₁₆ H ₃₄	2.06	H ₈ C			
Heptadecane/C ₁₇ H ₃₄	13.06	H ₈ CCH ₈			
Octadecane/C ₁₈ H ₃₈	2.47				
Nonadecane/C ₁₉ H ₄₀	3.05				
Heneicosane/C ₂₁ H ₄₄	2.13	н,с~~~~сн,			
Tricosane	0.76				
Tetracosane	0.77				
Aromatic hydrocarbon					
n-octylbenzene	0.89	ССН3			
(5-Methyloctyl) benzene	1.13	CH ₃ CH ₃			
Cycloparaffin/Saturated naphthene					
1,1,3-trimethylcyclohexane	2.36	H ₃ C CH ₃			
Heptylcyclohexane	3.18	CH ₃			
1-(cyclohexylmethyl)-2-methylcyclohexane	0,5				
Cyclohexane, 1-(1,5-dimethylhex.	0.54				
		Continue			

n-octylcyclohexane	0.76	C CH3
(2-metyhlpropyl) cyclohexana	0.48	
(4-octyldodecyl) cyclopentane	1.81	CH ₉
Cyclotetradecane	0.22	
1,7,11-trimet cyclotetradecane	1.27	
Cyclopentadecane	0.3	
Olefin		
8-Heptadecene	9.78	нас СНа
1-Heptadecene	2.44	
9-Tricosene	0.42	H ₃ C
1-Hexacosene	0.64	
Carboxylic acid		
Octanoic Acid	0.72	н₃с∽∽∽∽Чон
Nonanoic acid	1.44	н,с~~~~СО
9-Octadecenoic acid	0.34	HOLOCOCH
n-Decanoic Acid/ C ₁₀ H ₂₀ O ₂	2.7	но
n-Hexadecanoic acid	10.28	но
Compounds containing oxygen		
3-methyl-2,6-dioxo-4-hexenoic acid	0.9	
Cyclopentadecanone	1.59	
Octacosanol	6.2	HCOI

*Adopted from table format in literature Zheng *et al.* (2015).

As shown in Tab. 4, the presence of pentadecane (C15) and heptadecane (C17) indicated that HDC was the more dominant reaction pathway than HDO. Although two of these reactions allowed the formation of n-paraffin, but the H₂ supplied for both reaction routes was different so that n-paraffin produced was different based on the number of carbons (Pinto *et al.*, 2014; Sotelo-Boyás *et al.*, 2012; Zheng *et al.*, 2015). Hydrogenation process on *Cerbera manghas* oil containing tripalmitin proceeded to obtain three palmitic acids and propane. By following the route of decarboxylation and/or decarbonylation without going through the saturation of the first double bond by hydrogenation reaction, pentadecane (C₁₅H₃₂) was

immediately produced. In fact, the highest triglycerides in *Cerbera manghas* oil were triolein. Triolein was hydrogenated to obtain three oleic acids and propane. It still contained a double bond, so the hydrogenation process on oleic acid into stearic acid occurred. By following the route of decarboxylation and/or decarbonylation, stearic acid was converted into heptadecane ($C_{17}H_{36}$). Furthermore, the aromatic compounds were produced through dehydrogenation process on olefin, i.e., the cracking and aromatization reactions as reported by Zheng *et al.* (2015).

With Ni(5.42%)-Zn(1.11%)/HZSM-5 catalyst, the highest yield for n-paraffin was found at a temperature of 375 °C. On the other hand, isoparaffin reaches the

highest value of 4.58 area% at 400 °C (Roesyadi *et al.*, 2016). A single type of methyl isomer was obtained as isomerization product at 400 °C, as shown in Tab. 5. This is similar to the result obtained by Chen *et al.* (2016), who reported that the short-branched isoparaffins were formed because methyl alkanes can pass easily through the HZSM-5 pore. Ethyl isomers

cannot be found because the molecular size of ethyl alkanes is larger than that of methyl alkanes. Isoparaffin increased significantly with the increasing reaction temperature because the literature (Chen *et al.*, 2016) stated that isomerization reaction proceeded in endothermic condition.

Table 5. Several abundant compounds in each group for biofuel produced at 400 °C, under 20 bar in the batch reactor*, using Ni(5.42%)-Zn(1.11%)/HZSM-5 catalyst.

Compounds	Area%	Structure				
Saturated chain hydrocarbon/n-paraffin		Structure				
Undecane/C ₁₁ H ₂₄	0.48					
Dodecane/C ₁₂ H ₂₆	2.84	~~~~~				
Tridecane/C ₁₃ H ₂₈	4.2	~~~~~				
$Tetradecane/C_{14}H_{30}$	4.45	~~~~~~				
Pentadecane/C ₁₅ H ₃₂	13.17	~~~~~				
Hexadecane/C ₁₆ H ₃₄	2.91	HgC CHg				
Heptadecane/C ₁₇ H ₃₄	8.85	~~~~~~				
Octadecane/C ₁₈ H ₃₈	1.7					
Nonadecane/C ₁₉ H ₄₀	1.42					
Tricosane	0.27					
Isoparaffin	1	1				
3-Methylheptadecane	1.72					
6,9-Dimethyltetradecane	0.9					
2,6,10,14-Tetramethyloctadecane	1.58					
3,8-Dimethyldecane	0.38					
Aromatic hydrocarbon						
Phenyloctane /N-Octylbenzene	1.03					
Nonylbenzene	1.31					
Pentylbenzene	0.78	\sim				
(1,3-Dimethylbutyl) Benzene	0.31					
1-Methyl-2-N-Hexylbenzene	0.57					
1-Methylnaphthalene	2.22					
2-Ethylnaphthalene	0.66	~ 00				
1-Ethyl-2,3-dimethylbenzene/o-Xylene	0.05					
		Continue				

2-methyl-1-propenylbenzene	0.39	$\neg \overline{\bigcirc}$				
Cycloparaffin/Saturated naphthene						
n-Nonylcyclohexane	1.26	$\bigcirc \qquad \qquad$				
1-(1,5-Dimethylhexyl)-4-(4-methyl pentyl) cyclohexane	3.42					
1-Hexyl-3-methylcyclopentane	0.54	-a				
(4-Methylpentyl) cyclohexane	0.46					
1,2-Dicyclohexylethane	1.35					
1,1,3-Trimethylcyclohexane	0.62	\bigwedge				
7-cyclohexyltridecane	0.11					
Dicyclohexylmethane	0.68	$\bigcirc \frown \bigcirc$				
2,3-Dihydro-4-methyl-1H-indene	0.7	$\langle \rangle$				
Olefin		•				
8-Heptadecene	4.66	H _y C CH _y				
1-Heptadecene	0.48	<i>~~~~~</i>				
1-Docosene	0.13	<i>/////////////////////////////////////</i>				
Carboxylic acid		0				
Octanoic Acid	0.95	Н ₃ С				
Nonanoic acid	2.12	н,с~~~~				
n-Decanoic Acid/ C ₁₀ H ₂₀ O ₂	2	носна				
n-Hexadecanoic acid/palmitat acid	8.74	но				
Tetradecanoic acid	2.09	HOLINA				
Compounds containing oxygen						
2-Nonadecanone	1	l				
2-hydroxydodecanoic acid ethyl ester	0.35					
2-Heptadecanone/Methyl pentadecyl ketone	1.66	0				
beta-octyl acrolein	0.7					
1-Oxa-2-cyclohexadecanone	0.37	Ŭ~~~				

*Adopted from table format in literature Zheng et al. (2015).

With the increasing reaction temperature, aromatics increased significantly so that n-paraffin (including C15 and C17) and cycloparaffins also decreased for

Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst (Fig. 8a). It indicated that aromatization and cyclization reaction were favored at temperatures over 350 °C (Rocha Filho

et al., 1993). According to Šimáček *et al.* (2009; 2011), aromatics also increased because of the increasing cyclization reactions rate. Tamiyakul *et al.* (2016) also reported that the presence of Zn^{2+} and ZnO detected in HZSM-5 was responsible for n-paraffins dehydrogenation and oxygenates decarboxylation, respectively. As a result, more aromatic yield was produced.

3.3.2 Effect of temperature on gasoline/kerosene/gasoil yields

Gas chromatography-mass spectrometry spectra of biofuel produced was compared to the GC-MS spectra of petroleum fuel (Rasyid *et al.*, 2015). The liquid product was identified based on hydrocarbon compounds obtained from the GC-MS analysis. Then, the identified hydrocarbon was grouped as gasoline-like hydrocarbon (C5-C9), kerosene-like hydrocarbon (C10-C13), and gasoil-like hydrocarbon (C14-C22), as reported by Barrón *et al.* (2011). Figure 8b shows gasoline/kerosene/gasoil yields for biofuel produced over Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst, with reaction temperatures in the range of 350–400 °C.

As confirmed by Fig. 8b data, the various reaction temperatures will affect gasoil/kerosene yields. As a result, gasoil yield decreased, and kerosene yield increased with the increase of temperature. This suggests that the decline in the yield of gasoil due to hydrocracking of long chain hydrocarbons into shorter chain was random reaction mechanism, as reported in a previous study (Kim *et al.*, 2013). It is also presented in Fig. 8b that the highest gasoline and kerosene yields were obtained at 400 °C at 5.13 and 16.42%, respectively. Meanwhile, gasoil yield of 15.12% was obtained at 350 °C. Gasoil decreased with the increase of reaction temperature for two type catalyst, which can be seen in Fig. 8b and c.

If Fig. 8b and c are compared based on the yield of gasoil, the characteristic performance of the Ni(5.42%)-Zn(1.11%)/HZSM-5 catalyst is higher than that of the Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst. The Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst leads to the formation of gasoline and kerosene with increasing temperature. For the Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst, liquid hydrocarbon products in the kerosene range have been produced at 350 °C with several abundant compounds shown in Tab. 4. For Ni(5.42%)-Zn(1.11%)/HZSM-5, liquid hydrocarbon products in the kerosene/gasoline range were only produced at 400 °C with several abundant compounds, as shown in Tab. 5.

Differences in reaction temperature affect the constituent of hydrocarbons in biofuel produced. With Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst. at а temperature of 350 °C kerosene contained n-paraffin, i.e., dodecane, n-octylcyclohexane, n-octylbenzene, and pentadecane, while gasoil contained hydrocarbon compound, i.e., heptadecane, octadecane, nonadecane, heneicosane. (5-Methyloctyl) benzene. 1-(cyclohexylmethyl)-2heptylcyclohexane, methylcyclohexane, and cyclopentadecane. Meanwhile, at reaction temperature of 400 °C, the higher gasoline yield was obtained with composition, i.e., 1,3-diethyl-5methylbenzene, 1-methyl-2-(2-propenyl) benzene, 1,4dimethyl-dihydro-azulene, and 1-methyl-3-(1methylethyl) benzene. In principle, the presence of aromatics increases octane number in gasoline. the hydrocracking of Previously, Calophyllum inophyllum oil has been done to produce gasoline of 25.63%, kerosene of 17.31% and gasoil of 38.59% with $CoMo(10\%)/\gamma$ -Al₂O₃ catalyst at 350 °C under pressure of 30 bar (Rasyid et al., 2015).

4. Conclusions

The influence of the reaction temperature in hydrocracking on Cerbera manghas oil into biofuel with a catalyst Ni-Zn/HZSM-5 has been studied. The amount of n-paraffin decreased with the increasing temperature and followed by the increase of cycloparaffins and aromatics. This increasing reaction temperature led to an increase in the activity of cracking on a longer carbon chain molecule into a shorter carbon chain molecule. With Ni(5.43%)-Zn(1.23%)/HZSM-5 catalyst, highest kerosene was obtained at a temperature of 400 °C. At the same temperature, the higher isoparaffins contained the short-branched isoalkanes in gasoil were detected when the Ni(5.42%)-Zn(1.11%)/HZSM-5 catalyst was used. Therefore, reaction routes during hydrocracking are influenced by the reaction temperature and catalyst composition of Ni-Zn/HZSM-5, which provides acid function and metal function.

Authors' contribution

Conceptualization: Marlinda, L.; Danawati, H. P. Data curation: Marlinda, L. Formal Analysis: Marlinda, L. Funding acquisition: Marlinda, L.; Danawati, H. P. Investigation: Marlinda, L.; Danawati, H. P.; Roesyadi, A.; Gunardi, I.; Mirzayanti, Y. W.; Al Muttaqii, M.; Budianto, A.
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Software: Not applicable

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Data availability statement

All data sets were generated or analyzed in the current study.

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Theoretically studying the optoelectronic properties of oligomers based on 2.7-divinyl-cabazole

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ABSTRACT: This work consists of theoretically studying the electronic and optical properties of 9-(4-octyloxyphenyl)-2.7-divinyl-carbazole (PCrV) oligomers. This study has been undertaken using the density functional theory (DFT) method at the B3LYP/6-31G (d,p) level and BP86/6-31G (d,p) level of theory. To evaluate the PCrV-basis systems properties, the structural optimization without geometrical restrictions was performed on the total potential energy surface (TPES). In order to ensure good absorption of radiation, the interest was in increasing the efficiency of the organic photovoltaic cell. For this effect, the (HOMO-LUMO) gap energy of such compounds was reduced in terms of geometric and electronic structure. The BP86 functional gives good results at the energy gap level, while other parameters using the B3LYP functional give the best results.





1. Introduction

The growing energy needs of daily lives on the one hand, and the strong growth of the world population on the other are leading to a search for new sources of energy (hydroelectricity, wind, sun), as well as the masterv of materials with new properties (semiconductors, aluminum, composites, rare earths, etc...). In addition to the speed of technological development, especially plastic-based technology, and the development of computational performance, facilitates he realization of new organic materials, the discovery and improvement of new properties of semiconductor organic materials, and the expansion of the field of use, especially in the field of photovoltaic (Baek et al., 2012; Bourass et al., 2017; Toub, 2007).

Polymeric (Fukuta *et al.*, 2015; Huang, 2015; Scharber and Sariciftci, 2013) (organic) solar cells are becoming more and more important in the field of scientific research. These cells have many potential advantages over inorganic solar cells (Koh *et al.*, 2008; Tarascon, 2011; Zeyada *et al.*, 2016), such as relatively low cost, lightweight, interesting electronic properties, good mechanical properties and ease of processing. However, the main limitations of this type are the low power-to-energy conversion efficiency and the relative instability compared to silicon-based solar cells. However, this efficiency depends on highest occupied molecular orbital (HOMO), lowest unoccupied molecular orbital (LUMO), and energy gap properties.

Derivatives of 2.7-carbazole (Blouin *et al.*, 2008; Chen *et al.*, 2014; Zhao *et al.*, 2010) are organic materials (these oligomers) possessing the properties of a semiconductor, known by their high stability due to the presence of nitrogen atoms, by their wide range of industrial applications thanks to their important physicochemical property. The addition of alkyl chains on the nitrogen atom increases the solubility, which facilitates the synthesis of these oligomers.

The interest is in increasing the efficiency of the organic photovoltaic cell, seeking to decrease the gap energy (HOMO-LUMO), to characterize these compounds in terms of geometrical and electronic structures to ensure a good absorption of radiation.

This work consists in theoretically studying the electronic and optical properties of oligomers based

on 9-(4-octyloxyphenyl)-2.7-divinylcabazole (PCrV) (Fig. 1) using the density functional theory (DFT) method under two different functionals with the same base (6-31G [d,p]). The optical properties are obtained by the time-dependent density functional theory (TD-DFT) method, in order to show the reliability of one of these functionals, and their fairness with the experimental results (Leclerc *et al.*, 2006).



Figure 1. 9-(4-octyloxyphenyl)-2.7-divinylcabazole.

The calculated band gap energy of these oligomers is between 0.87 eV and 2.9 eV at the BP86/6-31G (d,p) base of the DFT method, while at the B3LYP/6-31G (d,p) base of the same method the gap energy is between 1.75 eV and 3.86 eV. However, the experimental gap energy is 2.8 eV. Absorption properties, optical properties and electron density are also studied.

1.1 The studied systems

The basic molecule 9-(4-octyloxyphenyl)-2.7divinylcabazole was chosen, to which was linked a radical R, which was changed to obtain the different systems studied. The different R groups were introduced to study their effects on the electronic structure and on the optoelectronic properties. Below are the structures of the R groups and the abbreviation of different oligomers (Fig. 2).



Figure 2. Structures and symbol of the R groups.

2. Methodology and computational details

Theoretical calculations of all oligomers were performed without constraint, using the Gaussian 09 software (Gaussian, 2009). The geometrical study of neutral systems in its fundamental state, optimization and frequency was evaluated using the functional density theory (DFT) (Baseden and Tye, 2014; Ganji *et al.*, 2016; Garrity *et al.*, 2014), under the B3LYP functional (Becke, three-parameter, Lee–Yang–Parr) (Becke, 1988; Gill *et al.*, 1992; Xu and Goddard, 2004) and the Becke Perdew hybrid (BP86) (Cai *et al.*, 2002; Cramer and Truhlar, 2009) functional with the base 6.31G (d, p) (Francl *et al.*, 1982; Mitin *et al.*, 2003; Nishiyama *et al.*, 1975) for all atoms.

The geometrical structures of the neutral molecules were optimized without constraints, the convergence of all calculations was confirmed by the absence of negative frequencies.

The energy levels HOMO, LUMO (gap energy) are calculated from the optimized structures. Photovoltaic parameters are obtained from the optimized geometries. In order to calculate the optical properties by the TD-DFT method (Boussaidi *et al.*, 2016; Jacquemin *et al.*, 2009; Laurent and Jacquemin, 2013), with the two functionals (B3LYP and BP86) at the atomic base 6-31G (d,p) from the optimized structures under the same functionals.

3. Results and discussion

3.1 Geometrical study

The geometrical study of the oligomers carried out at the level of the functionals B3LYP and BP86 of the DFT method under the atomic base 6-31G (d,p). The grafting of the R groups increasing the number of atoms of each oligomer causes the total energy of each system to decrease, i.e., the oligomers stabilize more and more. Table 1 and Fig. 3 describe the structural parameters with the two functionals. Nomenclature, abbreviations, and symbols should follow International Union of Pure Applied Chemistry (IUPAC) recommendations.



Figure 3. Dihedral angles and distances in the studied oligomers.

Note that the distances d_1 and d_2 represent, respectively, the charge transfer bridge between the donor part (D) and the spacer (vinyl) with the groups R, and q_1 and q_2 are the dihedral angles between the donor (D) and the spacer on the one hand and the groups R and the spacer on the other hand (Fig. 3). The values obtained from the optimization are grouped in Tab. 1.

Table 1. Calculated values of d_1 and d_2 bond lengths (Å) at a B3LYP/6-31G (d,p) levels and BVP86/6-31G (d,p) levels.

Compound	d ₁ /B3LYP	d ₁ /BP86	d ₂ /B3LYP	d ₂ /BP86
PCrV	1.4708	1.47077	1.08490	1.09265
PCrV-T	1.46102	1.45936	1.45015	1.44789
PCV- BiTTP	1.45462	1.45295	1.43948	1.43839
PCrV-TTN	1.45787	1.45577	1.44906	1.44645
PCrV-TTP	1.46087	1.45906	1.45838	1.45642
PCrV-PP	1.46166	1.45959	1.45938	1.45689
PCrV-PT	1.45922	1.45701	1.44041	1.43745
PCrV-TT	1.45954	1.45736	1.44148	1.43837

According to Tab. 1, it is possible to observe that the values of the bonds obtained from the calculations do not undergo a great change, generally the lengths are close to that of carbon-carbon (1.48 Å). In resonance, especially the values obtained by the B3LYP functional, the d2 bond (Fig. 3) of the PCrV oligomer is a C–H single bond, and the closest value to the experimental one is that obtained by the B3LYP functional.

The introduction of the vinylene bond in the π conjugate system (Kim *et al.*, 2016; Nazim *et al.*, 2015) is an efficient strategy to modulate the electronic properties of the systems to lower the gap energy. It is also a good method to obtain coplanar molecules due to the relatively small dihedral angle between the vinyl group and the grafted R groups (Fig. 2).

The increase in the value of the dihedral angle contributes to the loss of coplanarity between donor and acceptor. In order to exploit these geometrical and structural parameters of the studied molecules internucleus distances (di) and dihedral angles (θ i), the most stable conformations are obtained after optimization in their fundamental state using the DFT method. The results obtained are illustrated in Fig. 4a.



Figure 4. θ_1 (a) and θ_2 (b) dihedral angles (°) obtained by B3LYP/6-31G (d, p) levels and BP86/6-31G (d, p) levels.

It is noticed that the dihedral angle θ_i between the electron donor groups and the spacer for all compounds varies between 0.5 and 2.75°. Regardless of the study functional (B3LYP and BP86) except the dihedral angle of the PCrV-BiTTP oligomer for both functionals (0.01° for the B3LYP functional and 0.35° for the BP86 functional), i.e., the PCrV-BiTTP oligomer is almost coplanar, when the geometries are optimized by the B3LYP functional. On the other hand, for both functionals (B3LYP and BP86) the values of the dihedral angle q₂ between the spacer and the R groups for the PCrV-BiTTP oligomer is 0.02° for B3LYP and 0.03 for BP86. The values of the other oligomers show that the compounds studied have a noncoplanar structure especially for compounds having the PP, TTP,

PT groups, this is probably due to the steric effect of the R groups.

3.2 Optimized structures

The optimized molecular structures are shown in Fig. 5. The structures have been optimized in its neutral state by the DFT method under the base 6-31g (d,p) with the functionals B3LYP and BP86 in order to obtain the optoelectronic and photovoltaic properties.







Figure 5. The most stable conformations of oligomers optimized by the DFT method. (a) PCrV; (b) PCrV-PP; (c) PCrV-PT; (d) PCrV-TTN; (e) PCrV-TTP; (f) PCrV-TT; (g) PCrV-T; (h) PCrV-BiTTP.

3.3 Electronic properties

The theoretical knowledge of the HOMO and LUMO energy levels of the components is fundamental for the study of organic solar cells. Electronic properties are of paramount importance for the study of this type of molecules. Among these properties, it is mentioned the LUMO, HOMO levels, and the energy gap (Davidson et al., 1984; Jabha and Abdellah, 2018; Kato et al., 2014; 2015), the latter being one of the most important factors in the control of physical and theoretical photovoltaic properties. The and experimental gap energy values of the PCrV and PCrV-T oligomers were compared, which are, respectively, 2.78 and 2.6 eV (Leclerc et al., 2006) (Fig. 6).

The values plotted in the graph shown in Fig. 6 demonstrate that the energy gap decreases when the R groupings, $R \neq H$, on the carbon skeleton are added. This phenomenon is apparent specifically for R = BiTTP and R = TTN.

One of the most important parameters for determining the quality of π -conjugate compounds is the value of the gap. More than the energy gap close to that of a semiconductor, the more the compose quality is candidate for use in the manufacture of electronic devices. For this reason, the most efficient strategy to

have good molecules is to increase the aromaticity of these compounds by introducing R groups. All the calculations made by DTF under the functional B3LYP with the atomic base 6-31G (d,p), show a decrease of the energy gap of the oligomers, but for the oligomers PCrV and PCrV-T a band gap far from the experimental one of these molecules is obtained. On the other hand, the calculations made by the BP86 functional of the DFT method under the atomic base 6-31G (d,p) show a proximity of the calculated gap energy and the experimental band gap, as well as the decrease of the gap energy Eg of the oligomers.



Figure 6. Data of band gap energy of all compounds obtained by B3LYP and BP86 functional.

Figure 7 shows that the band gap is generally low for all systems studied, the observed decrease in the band is due to the addition of the conjugated R group.

These results are confirmed by the propagation of the electron density. This phenomenon appears very clearly below (see Fig. 11). The electron density of LUMO is higher around the R unit for systems with smaller energy gap and precisely for the oligomers PCrV-BiTTP, PCrV-TTN, PCrV-TTP. This feature precisely allows these systems (PCrV-BiTTP, PCrV-TTN, PCrV-TTP) to be used to produce and manufacture electronic devices for photovoltaics.

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Oligomers

Figure 7. Data of absolute energy of the frontier orbital HOMO and LUMO for all compounds: obtained at DFT-B3LYP and DFT-BP86 methods.

3.4 Electrochemical properties

According to the optimization of structures by the DFT method with the atomic base 6-31G (d,p) and at the functional levels B3LYP and BP86, several chemical parameters were determined, namely: the electronic chemical potential μ , the electronegativity and the global hardness (Ayers, 2007; Cherkasov *et al.*, 1998; Miranda-Quintana *et al.*, 2016; Zhou and Parr, 1989).

The electronegativity (Eq. 1) is opposite of the chemical electronic potential μ (Eq. 2), the latter and the global hardness (Eq. 3) are calculated from the energies of the molecular orbital boundaries according to the following relationships (Khalid *et al.*, 2020; Parr and Pearson, 1983; Zhou and Parr, 1989):

$$\mu = -\chi \tag{1}$$

$$\mu = \frac{E_{HOMO} + E_{LUMO}}{2} \tag{2}$$

$$\eta = \frac{E_{LUMO} - E_{HOMO}}{2} \tag{3}$$

In Tabs. 2 and 3, the electronic and chemical parameters obtained from the optimized structures are

presented, namely: HOMO and LUMO energies, chemical potential, overall hardness and electronegativity of the compounds (PCrV-R) and the Bis-PCBM acceptor. From these results (Tabs. 2 and 3), it can be seen that the Bis-PCBM compound has the lowest chemical potential value (-4.95 eV) compared to the other compounds.

Table 2. HOMO (eV) and LUMO (eV) energies, chemical potential (eV), overall hardness (eV) and electronegativity (eV) obtained by B3LYP/6-31G (d.p).

Compounds	LUMO (eV)	HOMO (eV)	μ (eV)	η (eV)	χ (eV)
PCrV	-1.38	-5.24	-3.31	1.93	3.31
PCrV-T	-1.54	-4.98	-3.26	1.72	3.26
PCV-BiTTP	-3.33	-5.08	-4.20	0.87	4.20
PCrV-TTN	-3.06	-5.10	-4.08	1.02	4.08
PCrV-TTP	-2.36	-5.15	-3.76	1.40	3.76
PCrV-PP	-2.35	-5.21	-3.78	1.43	3.78
PCrV-PT	-1.75	-4.63	-3.19	1.44	3.19
PCrV-TT	-1.79	-4.85	-3.32	1.53	3.32
Bis-PCBM	-3.80	-6.10	-4.95	3.50	4.95

Table 3. HOMO (eV) and LUMO (eV) energies, chemical potential (eV), overall hardness (eV) and electronegativity (eV) obtained by BP86/6-31G (d.p).

Compounds	LUMO (eV)	HOMO (eV)	μ (eV)	η (eV)	χ (eV)
PCrV	-1.75	-4.65	-3.20	1.45	3.20
PCrV-T	-2.27	-4.47	-3.37	1.10	3.37
PCV-BiTTP	-3.80	-4.67	-4.23	0.43	4.23
PCrV-TTN	-3.64	-4.69	-4.16	0.52	4.16
PCrV-TTP	-3.04	-4.69	-3.86	0.82	3.86
PCrV-PP	-3.12	-4.76	-3.94	0.82	3.94
PCrV-PT	-2.43	-4.17	-3.30	0.87	3.30
PCrV-TT	-2.50	-4.35	-3.42	0.93	3.42
Bis-PCBM	-3.80	-6.10	-4.95	3.50	4.95

3.5 Chemical potential

Figure 8 shows that all systems studied have a donor character with a small difference in the ability to release electrons easily. The passage of electrons will take place from the compounds with the highest chemical potential to the one with the lowest chemical potential, therefore, since the value of the chemical potential of Bis-PCBM is smaller in comparison to the other compounds, it can be deduced that Bis-PCBM will behave as an electron acceptor while the others will behave as electron donors.



Figure 8. Chemical potential of oligomers studied by the DFT method under the base 6-31G (d,p).

3.6 Electronegativity of the different compounds

Comparing the different values of electronegativity shown in Fig. 9, it can be noticed that Bis-PCBM is the

molecule with the highest value of electronegativity (Tabs. 2 and 3). Therefore, the molecule with the highest electronegativity value is likely to attract electrons strongly. Here, Bis-PCBM is the electron accepting molecule.



Figure 9. Electronegativities of oligomers obtained by DFT/6-31G (d,p).

3.7 Global hardness of different molecules

According to Fig. 10, the oligomer with the highest global hardness (PCrV and PCrV-T). These molecules hardly undergo any rearrangement of their electronic structure and will have the lowest reactivity.



Figure 10. The global hardness obtained by DFT/6-31G (d,p).

The oligomer PCrV-BiTTP can easily undergo a change of their electronic structure by chemical reaction, probably leading to the creation of covalent bonds, so it is easier to polymerize this molecule.

3.8 The frontier orbitals

Figure 11 presents the electron density of the HOMO and LUMO orbitals of the studied oligomers. These give a qualitative and rational indication of the electronic properties of the studied oligomers.



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Figure 11. The contour plots of HOMO (a, c, e, g, i, k, m, o) and LUMO (b, d, f, h, j, l, n, p) orbitals of the studied compounds.

Figure 11 shows that the electron density is spread over the entire carbon skeleton at the HOMO level, and an almost complete shift towards the R group at the LUMO level. Also note the absence of electron density on the carbon chain bound to the nitrogen (N) in carbazole. Thus, this chain has no optical effect. Its main role is the solubilization and stability of the system.

3.9 Optical proprieties

Table 4 shows the values of the excitation energy E_{ex} (eV), the absorption maximum (Jabha and Abdellah, 2018; Leliège *et al.*, 2013) λ_{max} (nm) and the oscillator

strength (F_{os}) for all the molecules studied. These calculated values are obtained by the methods TD-B3LYP/6-31G(d,p) and TD-BP86/6-31G(d,p).

Table 4. Electronic transition data obtained by the TD/DFT-B3LYP/6-31G(d,p), TD-DFT/BP866-31G(d,p) calculation for all model compounds.

Commente	DFT-B3LYP/6-31G (d.p)			DF			
Compounds	Eex	Fos	λ _{max}	Eex	Fos	λ _{max}	λ _{max} (exp)
	3.71	0.05	334.14	3.12	0.04	397.62	
PCrV	4.14	0.44	300.00	3.52	0.02	352.49	436 ⁹
	4.25	0.05	291.84	3.61	0.01	343.44	
	3.26	1.55	380.67	2.61	0.02	474.28	
PCrV-T	3.31	0.04	373.97	2.82	1.22	439.74	466 ⁹
	3.88	0.02	319.30	3.01	0.01	411.20	
	1.96	0.49	633.00	1.17	0.02	1062.34	
PCV-BiTTP	3.32	0.03	373.75	1.35	0.37	917.77	-
	3.36	0.31	369.26	1.85	0.01	670.04	
	2.34	0.58	529.53	1.27	0.01	979.37	
PCrV-TTN	3.16	0.01	391.78	1.44	0.35	860.84	-
	3.57	0.03	347.63	2.02	0.03	613.96	
	3.21	0.99	386.55	1.82	0.01	682.07	
PCrV-TTP	3.91	0.06	317.27	1.91	0.28	649.05	-
	4.09	0.67	303.03	2.62	0.06	473.42	
	3.41	1.13	364.07	1.74	0.02	712.35	
PCrV-PP	3.63	0.01	341.23	1.83	0.22	675.59	-
	3.93	0.06	315.55	2.55	0.01	485.02	
	3.19	2.21	388.36	2.21	1.91	561.02	
PCrV-PT	3.67	0.04	337.85	2.35	0.01	526.47	-
	3.84	0.16	323.21	2.45	0.04	505.13	
	3.28	1.80	378.28	2.33	0.02	531.34	
PCrV-TT	3.97	0.06	312.48	2.41	1.44	514.55	-
	4.25	0.21	291.37	2.64	0.13	469.64	

To study the optical properties, the structures by the B3LYP/6-31G(d) method were optimized. The UV-visible spectra (Fig. 12a and b) of the studied compounds were calculated using the TD-DFT method. In Tab. 4, the calculated values of maximum absorption wavelengths (l_{max}) , excitation energies (E_{ex}) and oscillator forces (F_{os}) were presented.

Molecules with an energy gap below 3.05 eV (PCrV-TT, PCrV-TP, PCrV-PP, PCrV-TTP, PCrV-TTN, PCrV-BiTTP) have absorption maxima for both computational functions (B3LP and BP86), thus reflecting the HOMO–LUMO transition. In addition, the simulated absorption spectra (Fig. 12a and b) of all compounds studied have a shoulder, which can be attributed to the intramolecular charge transfer band caused by the R group introduced into the skeleton of

the structures of these molecules. This indicates that these organic materials could absorb the maximum amount of incident light radiation, in particular the molecules PCrV-BiTTP, PCrV-TTN and PCrV-TTP. This property is beneficial to increase the photoelectric conversion efficiency of the solar cell containing these types of molecules.

The excitation in the S1 state corresponds exclusively to the promotion of an electron from the HOMO to the LUMO, and to the greatest oscillation force ($F_{os} < 1$) that comes from the S0 \rightarrow S1 electronic transition.

The excitation in the S1 state corresponds to HOMO \rightarrow LUMO + 1, and the high values of the oscillation force (F_{os} > 1) in these compounds comes from the S0 \rightarrow S2 electronic transition.



Figure 12. Data of UV-visible absorbance of all oligomers obtained at (a) DFT-BP86/6-31G (d,p) and (b) DFT-B3LYP/6-31G(d,p).

Voc = | E HOMO(Donneur) | - | ELUMO (Accepteur) |

 $\alpha = \left| E LUMO (Accepteur) \right| - \left| ELUMO (Donneur) \right|$

Table 5. LUMO (eV), HOMO (eV), Voc (eV) and α (eV) obtained by B3LYP/6-31 G (d,p)

Compound	Еномо	Elumo	Voc (eV)	α
PCrV	5.25	0.95	1.15	2.84
PCrV-T	4.99	1.54	0.88	2.26
PCrV-PT	4.63	1.75	0.53	2.05
PCrV-PP	5.21	2.35	1.11	1.45
PCrV-TTN	5.10	3.06	1.01	0.74
PCrV-BiTT	5.07	3.33	0.98	0.47
Bis-PCBM	6.10	3.80		

All the compounds studied show simulated wavy absorption spectra; this can be attributed to the intermolecular transfer charge in the structures of these molecules. This indicates that these organic materials could absorb the maximum of the incident light radiation. The energy range for all the structures studied is generally in the visible field.

From the absorption spectra (Fig. 12b), the electronic transitions of the double spectral band for all molecules belong to the visible field and in particular for the oligomers PCrV-BiTTP, PCrV-TTP. That is to say, the low energy radiation can excite the electrons of the system.

Concerning the energy absorption, it was found that some studied molecules absorb in the ultraviolet while others in the infrared, this factor is important for a good photovoltaic application of these molecules.

3.10 Photovoltaics proprieties

The theoretical values of the open circuit voltage, Voc, have been calculated from the following expression (Eq. 4 and Eq. 5) (Boussaidi *et al.*, 2016; Bourass *et al.*, 2017):

The energy values of LUMO (eV), HOMO (eV), E gap (eV) and the open circuit voltage Voc (eV) and α (eV) of the studied molecules are presented in Tab. 5.

The theoretical values of the open circuit voltage (V_{oc}) of the studied molecules range from 0.53 to 1.15 eV taking as acceptor semiconductor the Bis-PCBM within the solar cell. The molecules PCrV, PCrV-PP, PCrV-TTN and PCrV-BiTT have high V_{OC} values and low gaps, as well as small α values allowing the passage of electrons from the donor LUMO to the acceptor LUMO, especially for the PCrV-BiTT molecule ($\alpha = 0.47$), with a good position of HOMO compared to that of Bis-PCBM. These arguments make these molecules good and promising candidates for photovoltaic applications.

4. Conclusions

In this paper, quantum chemical studies on the geometry and electronic properties of several compounds based on 2.7-divnyl-carbazol are carried out to show the variation effects of alkyl R groups.

The approach of increasing the conjugation length in the skeleton of these oligomers offers good optoelectronic and photovoltaic properties for the studied systems. This is clearly justified by the results obtained which show low bandgap values especially for the molecules PCrV-BiTTP, PCrV-TTP and PCrV-TTN. Add to this the high values of the absorption maxima λ_{max} as well as the good location of the HOMO and LUMO levels of these molecules. These results lead to suggest these materials as good candidates for applications in organic solar cells.

Two functionalities were used to describe the geometrical and optoelectronic properties to compare the results, and the BP86 function was found to give good results at the energy gap level, while other parameters using the B3LYP function give the best results.

Authors' contribution

Conceptualization: Jabha, M.; Elalaoui, A. Data curation: Jabha, M. Formal Analysis: Jabha, M. Funding acquisition: Not applicable Investigation: Jabha, M.; Mabrouk. E. H. Methodology: Jabha, M.; Elalaoui, A.; Jarid, A. Project administration: Elalaoui, A.; Jarid, A. Project administration: Elalaoui, A. Resources: Not applicable Software: Not applicable Supervision: Elalaoui, A.; Jarid, A. Validation: Elalaoui, A.; Jarid, A. Visualization: Elalaoui, A.; Jarid, A. Writing – original draft: Jabha, M. Writing – review & editing: Jabha, M.; Mabrouk. E. H.

Data availability statement

All data sets were generated and analyzed in the current study.

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Photoperoxidation of ciprofloxacin antibiotic in aqueous medium using $Fe_{3-x}O_{4-y}$ -TiO₂ particles as catalyst

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ABSTRACT: Conventional treatment processes are not effective in removing micropollutants such antibiotics and other drugs present in as wastewater, and degradation methods based on advanced oxidative processes become attractive. Herein, it was synthesized Fe_{3-x}O_{4-y}-TiO₂ particles by coprecipitation method and they were heattreated at 100, 400, and 800 °C. The obtained solids were characterized by X-ray diffraction and thermogravimetric analysis and analytical determinations were performed using ultravioletvisible (UV-Vis) spectrophotometry. The particles were evaluated in photoperoxidation processes on the degradation of the ciprofloxacin antimicrobial in an aqueous solution. The studies took place at pH 9; with an H_2O_2 concentration of 31 mg L^{-1} and particle mass 0.22 g L⁻¹ previously defined and, in these conditions, degradation percentages between 40 and 85% were observed, with the removal in the Photo/H₂O₂/Fe_{3-x}O_{4-y}-TiO₂ 800 °C.



The kinetic study performed for this process revealed the process adjusts to the first-order kinetics during the 120 min of reaction. The use of the catalyst can be attractive with the potential for degradation of the studied antimicrobial.



1. Introduction

Studies on residual drugs in the environment are topics of great relevance today (Costa Junior *et al.*, 2014). With the growth of the world population, the consumption of medicines has increased significantly in the last decades; as a result, these compounds are found in sewage treatment plant effluents, in water supplies, and various environmental compartments (Bound *et al.*, 2006; Luo *et al.*, 2014; Rogowska *et al.*, 2020).

One of the groups of residual drugs that attracts attention is antibiotics due to their potential effect on the development of resistant bacteria in the environment (Barancheshme and Munir, 2019; Karkman *et al.*, 2018). An example of an antimicrobial is ciprofloxacin (CIP), which belongs to the fluoroquinolone class and is widely used in human and veterinary medicine. Its excretion rate can reach 65% in urine and 25% in feces (Frade *et al.*, 2014; Halling-Sørensen *et al.*, 2000).

The discharge of domestic and industrial sewage in surface waters is one of the main routes of dispersion of emerging contaminants, especially drugs. Thus, the effective concentration of emerging pollutants, such as antibiotics, in the various environmental matrices directly depends on the efficiency of the treatment processes applied to wastewater in treatment plants (Leung *et al.*, 2012; Wu *et al.*, 2016).

The treatment methods used in sewage treatment plants are based mainly on conventional processes (physical and biochemical operations), aimed at stabilizing organic matter, removing nutrients, and disinfecting. Thus, effective degradation of these new contaminants is practically nonexistent (Oliveira *et al.*, 2020; Rajasulochana and Preethy, 2016). Some studies have suggested the removal of residual drugs in the treated sewage through the evaluation of input and output parameters in biological treatment systems (Sim *et al.*, 2010; Verlicchi *et al.*, 2012). However, other studies resulted only in the transfer of pollutants to sludge and sediments by sorption mechanisms, with no degradation or effective treatment (Barret *et al.*, 2010; Liu *et al.*, 2019; Piai *et al.*, 2020).

Considering the bioactive and persistent nature of organic micropollutants, the need for advanced treatments for their removal in wastewater is urgent. Some advanced oxidative processes (AOPs), such as ozonation, homogeneous and heterogeneous photocatalysis, are promising for pollutants degradation (Ciccotti *et al.*, 2015; Hörsing *et al.*, 2012; Hyland *et al.*, 2012; Souza *et al.*, 2018).

In heterogeneous photocatalysis, titanium dioxide (TiO_2) based catalysts have great viability and applicability to degrade a wide variety of pollutants. Its main advantages are its electronic properties, chemical stability, nontoxicity, and low cost (Rasalingam *et al.*, 2014; Yang *et al.*, 2005). Catalysts can be applied immobilized on supports or in suspension. When suspended, the separation step is a limitation of the process that involves time and costs. Magnetic particles have been extensively studied as a support for many hybrid materials, like TiO₂ (Borges *et al.*, 2015; Fabbri *et al.*, 2019; Pang *et al.*, 2012).

The association of TiO₂ photocatalytic and Fe₃O₄ magnetic properties has been explored in the proposition of core@shell particles (Ciccotti *et al.*, 2015; Noval *et al.*, 2019; Wei *et al.*, 2009). One of the advantages of using a magnetic material is that the catalyst could be easily removed from the reaction system through the application of an external magnetic field, also facilitating its recovery during the process steps (Dorigon *et al.*, 2017; Wu *et al.*, 2008).

In this work, heat-treated Fe_{3-x}O_{4-y}-TiO₂ magnetic particles were prepared and applied as catalysts in the degradation of the CIP antibiotic by heterogeneous photoperoxidation processes.

2. Materials and Methods

2.1 Reagents: standards and solutions

Ciprofloxacin (CIP) was purchased as an analytical standard for chromatography ($C_{17}H_{19}ClFN_3O_3$, Sigma-Aldrich) with 99.98% purity. Stock solutions of this drug were prepared at 1000 mg L⁻¹, swollen in ultrapure water and kept at 4 °C under refrigeration, protected from light. In the photocatalysis reactions, hydrogen peroxide (H_2O_2 , Alphatec) was used.

Buffer solutions based on potassium phosphate (K₃PO₄, Exodus), anhydrous monobasic potassium phosphate (KH₂PO₄, Exodus), dibasic potassium phosphate (K₂HPO₄, Alphatec) and phosphoric acid were used for the reaction media 85% (H₃PO₄, Moderna). According to the pH ranges of the expeiments, adjustments were done using hydrochloric acid (HCl, Dinâmica) and sodium hydroxide (NaOH, Moderna) 0.01 mol L⁻¹. In the synthesis of particles, iron chloride III hexahydrate (FeCl₃.6H₂O, Dinâmica); iron chloride II (FeCl₂, Exodus), ammonium hydroxide (NH₄OH, Anhydrol); absolute ethyl alcohol (C₂H₆O, Dinâmica) and 97% IV titanium isopropoxide (Ti[OCH(CH₃)₂]₄, Sigma-Aldrich) were used.

2.2 Synthesis and characterization of Fe_{3-x}O_{4-y}-TiO₂ particles

The synthesis of Fe₃O₄ particles was performed using the modified coprecipitation method (Dorigon et al., 2017; Wu et al., 2008). Briefly, 10.8 g of FeCl₃.6H₂O were added to a reaction flask containing 25 mL of 1.0 mol L^{-1} HCl aqueous solution and 50 mL of ultrapure water. In another flask, a solution of FeCl₂ was prepared to maintain the proportion of 2:1 in mol (Fe^{3+}/Fe^{2+}). This solution was transferred drop by drop, with the aid of a syringe, to the reaction flask containing the FeCl₃.6H₂O in acidic solution, resulting in a ratio of 0.04 mol of Fe³⁺ to 0.02 mol of Fe²⁺. Then, 250 mL of a 1.5 mol L⁻¹ NaOH solution was added to the Fe^{3+}/Fe^{2+} mixture, followed by constant heating at 60 °C and stirring for 40 min under N₂ atmosphere. The black and magnetic solid obtained composed of Fe₃O₄ was thoroughly washed with ultrapure water until neutral pH, and then it was kept in suspension.

For the TiO₂ coating step, in a round-bottom flask with 250 mL capacity, 20 mL of the Fe₃O₄ suspension obtained in the previous step and 80 mL of absolute ethyl alcohol were added, followed by homogenization in an ultrasonic bath for 5 min. The pH suspension was adjusted to 9 by the addition of concentrated NH₄OH. In another flask, 24 mL of titanium isopropoxide IV 97% were added and diluted in 136 mL of ethyl alcohol, and 20 mL aliquots were added to the Fe₃O₄ suspension under homogenization for 15 min in an ultrasonic bath after each insertion.

The system remained at rest for 24 h and then it was dried in an oven at 100 °C. The solid was broken up into a mortar and divided into three parts, one set aside and the other two portions subjected to heat treatment at 400 and 800 °C, respectively, in a muffle furnace. After cooling, 1 mL of each solid was measured in a 5 mL beaker previously weighted on an analytical balance and the corresponding mass was obtained. Density was calculated by the ratio between mass and volume.

X-ray diffraction (XRD) patterns were measured using an empyrean diffractometer operating from 2 to 50° with a residence time of 2° min⁻¹.

Thermogravimetric analyzes (TGA) were performed on a Perkin Elmer STA 6000 TGA analyzer, with approximately 8 mg of the sample, which was placed on open platinum and preheated to 100 °C for 5 min. The measurements were carried out in a nitrogen atmosphere at a flow rate of 20 mL min⁻¹ and a heating rate of 10 °C min⁻¹, using a heating range of up to 600 °C.

2.3 Analytical measures and photoperoxidation tests

quantification of CIP, solutions For with concentrations ranging from 1 to 25 mg L⁻¹ at pH 9 were prepared for the calibration curve and were used to identify the maximum absorption band of CIP. The measurements were made by using a single beam ultraviolet-visible (UV/VIS) molecular scanning absorption spectrophotometer (PerkinElmer TM LAMBDA XLS), in the range of 200 to 400 nm with a resolution of 2 nm. Quartz cuvettes with an optical path of 1 cm were used.

In the photoperoxidation tests, a reactor was used, consisting of a $57 \times 47 \times 47$ cm³ metal box equipped with four low-pressure mercury lamps (15 W) (OSRAM TM Germicidal), used as a source of UV radiation and fixed at the top about 20 cm away from the solutions. The internal temperature remained around 45 °C after 20 min of stabilization. Inside, four 250 mL glass containers were placed on four magnetic stirrers (Fisatom). The initial CIP concentration was 10 mg L⁻¹, and aliquots of the solution were taken at regular intervals over the 120 min time.

A kinetic study was performed for the best treatment observed. The determination of the rate of degradation of target molecules and their respective concentrations (order of reaction) is an important step in the study of the kinetics of chemical reactions. The order of the reaction is understood as the dependence of the speed of the reaction with the concentration, where C_0 is the initial reagent concentration, and *C* is the reagent concentration after a reaction time (t) (Sarkar *et al.*, 2015).

If dC/dT satisfies Eq. 1, *n* is the order of the reaction.

$$\frac{dC}{dt} = -k.C^n \tag{1}$$

When n = 0 (zero order reaction), n = 1 (first order reaction) and n = 2 (second order reaction), Eq. 1 will lead to Eqs. 2–4, respectively.

$$C = C_0 - k_0 \cdot t \tag{2}$$

$$C = C_0 \cdot e^{-k\mathbf{1}\cdot t} \tag{3}$$

$$C = \frac{C_0}{1 + C_0 \cdot k_2 \cdot t} \tag{4}$$

In the photodegradation studies involving organic micropollutants, employed to assess persistence and susceptibility to ultraviolet radiation, the models represented in Eqs. 2–4 are commonly applied for kinetic evaluation (Carlson *et al.*, 2015).

The experimental data obtained in the photoperoxidation tests catalyzed by the synthesized particles were evaluated in terms of the adjustments of the kinetic models (Eqs. 2–4) using the originPro 8.0 software. The decay of the CIP concentration was verified during the test and the half-life times were determined.

3. Results and discussion

3.1 Catalyst characterization

From the synthesis, it was obtained 7.9 g of $Fe_{3-x}O_{4-y}$ -TiO₂ particles and they presented densities of 0.35 g mL⁻¹ for the particles treated at 100 °C, 0.5 g mL⁻¹ for 400 °C, and 0.6 g mL⁻¹ for 800 °C (Fig. 1). This increase in density possibly resulted from the modification of the particle structure and the elimination of residual inputs from the synthesis. The magnetism of the particles was qualitatively evaluated in the presence of a neodymium magnet and, as shown in Fig. 1, $Fe_{3-x}O_{4-y}$ -TiO₂ with heat treatments of 100 and 400 °C has lost its magnetic property upon heat treatment.



Figure 1. $Fe_{3-x}O_{4-y}$ -TiO₂ being attract by a neodymium magnet. Treatments at (a) 100 °C (b) 400 °C and (c) 800 °C.

The crystallographic structures of the products were analyzed by powder XRD. The particles treated at 100 °C do not show peaks of a crystalline structure, suggesting an amorphous structure (Fig. 2a). Interestingly, the increase in temperature directly influenced the crystallinity of the system, with a predominance of α -Fe₂O₃ particles derived from the amorphous magnetite of the system, which is also reflected in the reduction of magnetism when heated to 800 °C (Fig. 1c).



Figure 2. Fe_{3-x}O_{4-y}-TiO₂ XRD patterns in treatments at (a) 100 °C (b) 400 °C and (c) 800 °C.

In the particles treated at 400 °C (Fig. 2b), two main peaks were identified, the first referring to the TiO₂ anatase phase (25°) and the second to α -Fe₂O₃ phase (48°) (Khashan *et al.*, 2017). For the treatment at 800 °C, several peaks were observed, with the occurrence of TiO₂ anatase (25 and 39°), and rutile TiO₂ (27°), α -Fe₂O₃ (33 and 35°), FeO (42°) and Fe₃O₄ (44°) (Noval *et al.*, 2019).

The results of XRD indicate that the thermal treatments performed caused a structural modification in the synthesized particle, and the decrease in the magnetic property is due to the conversion of magnetite (Fe₃O₄) in oxides, such as α -Fe₂O₃ and FeO. Thus, it was assumed that the particles have a complex mixed composition of these compounds and, therefore, were denoted as Fe_{3-x}O_{4-y}/TiO₂. These hypotheses are reinforced by the TGA curves (Fig. 3).

From the TGA curves, it was determined a mass loss of approximately 25% of Fe_{3-x}O_{4-y}-TiO₂ particles synthesized at 100 °C. The first loss occurred between 50–150 °C and is related to the evaporation of alcohol and water residues adsorbed in the system. In the range of 150 to 350 °C, there is a loss that resulted from the decomposition of organic substances, and from 350 °C, total decomposition occurred, with crystallization beginning at high temperatures, generating a stable coating for the particles (Khashan *et al.*, 2017). The particles treated at 400 and 800 °C did not show significant mass loss since they were previously subjected to a higher temperature. From TGA curves and XRD, it is possible to infer that the mass losses in the particles treated at 400 and 800 °C are lower than particles treated at 100 °C because the heating in the thermal treatment promoted structural changes. In addition, the TGA curves corroborate the predominance of the stable iron oxides identified in the XRD for the treatment of 800 °C.



Figure 3. Thermogravimetric analyzes curves obtained for Fe_{3-x}O_{4-y}-TiO₂ synthesized in treatments (a) 100 °C (b) 400 °C and (c) 800 °C.

3.2 Application of synthesized particles in the photoperoxidation of ciprofloxacin

The absorption spectrum of the CIP drug with a concentration of 5 mg L^{-1} and pH 9 has a maximum absorption band at 278 nm, which is covered in the medium ultraviolet (Fig. 4).



Figure 4. Ultraviolet-visible absorption spectrum in aqueous solution with a concentration of 5 mg L^{-1} of CIP and pH = 9.

Because of the molecular structure of CIP, its ionic forms depend on the pH. A cationic form is predominant in solution pH below 5.9 (up to pKa = 5.9), zwitterionic form is present in a neutral medium (5.9 < pKa < 8.9), and the anionic form is dominant at alkaline pH (pKa > 8.9) (Carabineiro *et al.*, 2012). Given that the photoperoxidation experiment was conducted at pH 9, the predominance of the anionic form of CIP is expected.

As for the surface of the photocatalyst, the pH_{PCZ} of the TiO_2 was 7.5 (Borges *et al.*, 2016). Under the conditions studied, the surface charge will also be negative, indicating that the possible removal of CIP by adsorption is unlikely, thus possibly not contributing to the results obtained through the photoperoxidation catalyzed bv Fe_{3-x}O_{4-v}-TiO₂ particles. It is possible that, if adsorption phenomena still occur, the CIP molecules might be oxidized by reacting directly with the positive gap of the semiconductor valence layer, although this reaction is less likely (Mourão et al., 2009; Nogueira and Jardim, 1998).

To evaluation the particles, the processes of direct photolysis, homogeneous photocatalysis (Photo/H₂O₂), and heterogeneous photocatalysis (Photo/Fe_{3-x}O_{4-y}-TiO₂ and Photo/H₂O₂/Fe_{3-x}O_{4-y}-TiO₂) were compared (Fig. 5). It was observed that the removal of the CIP antibiotic occurred in all tested processes.

No differences were observed between the process of direct photolysis and photocatalysis in the presence of particles without peroxidation. Thus, in these processes, the removals ranged from 36 to 56%. This behavior is possibly related to the mass of particles used (0.22 g L⁻¹) that may have impaired irradiation or also due to the need for more than 120 min for degradation.

The systems (Photo/H₂O₂/Fe_{3-x}O_{4-y}-TiO₂) with the heat treatments of 400 and 800 °C were the photocatalysts that presented the best performance, showing a percentage of degradation greater than 80%. This system was 30% more efficient than the direct photolysis process, indicating that the materials improved the photoperoxidation process (68%). Also, results showed that the particles with heat treatment of 100 °C presented low degradation efficiency, indicating that the absence of crystalline structures of the particles in the Photo/H₂O₂/Fe_{3-x}O_{4-y}-TiO₂ particle impairs the degradation of the CIP in the medium tested.



Figure 5. Ciprofloxacin removal during the tested degradation processes. Experimental condition: t = 120 min, $[CIP]_0 = 10 \text{ mg } L^{-1}$, pH = 9, $H_2O_2 = 31 \text{ mg } L^{-1}$ and $[Particles] = 0.22 \text{ g } L^{-1}$.

Hence, direct photolysis alone could not be used as an important procedure for the removal of CIP from aqueous solutions. As can be seen in Fig. 5, the removal of CIP via adsorption onto $Fe_{3-x}O_{4-y}$ -TiO₂ (6 to 14 %) was lower in comparison to the photocatalysis process.

Fe₃O₄@SiO₂@TiO₂ particles with heat treatment of 500 and 600 °C were evaluated as a heterogeneous photocatalysis with H₂O₂ in a reactor composed of six lamps of 8 W, pH of 5.5, and CIP degradations of 83 and 95%, respectively, were reported over a test time of 90 min (Teixeira *et al.*, 2017). These results were similar to those obtained in this study.

Considering the photocatalyzed peroxidation process by the particles synthesized in the 800 °C heat treatment exhibited the best performance (Fig. 4), this system was evaluated through the kinetic study (Fig. 6).

It was observed that the most intense degradation of the CIP occurs in the first 60 min; this time interval corresponds to the dynamic range and might be related to factors such as the maximum amount of H_2O_2 favorable to the mechanism or the competition with byproducts that were formed (Fioreze *et al.*, 2014). After 60 min, low degradation rates were observed, indicating that the system tends to stabilize, keeping the concentration of residual CIP constant.



Figure 6. Kinetic study of the photo/ $H_2O_2/Fe_{3-x}O_{4-y}$ -TiO₂ process applied to CIP degradation. T = 120 min, [CIP]₀ = 12 mg L⁻¹, pH = 9, H₂O₂ = 31 mg L⁻¹ and [Particles] = 0.22 g L⁻¹.

From the R² coefficients (Tab. 1), it was possible to determine that the model that presented the best fitting of experimental data was the first order with R² of 99.7%; such a model assumes that, in a speed reaction, it is directly dependent on the concentration of the reagents.

Table 1. Kinetic data for Photo/H₂O₂/Fe_{3-x}O_{4-y}-TiO₂ process. t = 120 min, [CIP]₀ = 12 mg L⁻¹, pH = 9, H₂O₂ = 31 mg L⁻¹ and [Particles] = 0.22 g L⁻¹.

Zero order			First order			Second order		
$k_0 (\mathrm{mg} \ \mathrm{L}^{-1} \ \mathrm{min}^{-1})$	t _{1/2} (min)	R ²	$k_1 ({ m min}^{-1})$	t _{1/2} (min)	R ²	k_2 (L mg ⁻¹ min ⁻¹)	t _{1/2} (min)	R ²
0.12 (± 0.02)	44.5	80.9	0.05 (± 0.002)	16.9	99.7	0.03 (± 0.003)	23.1	97.9

Based on the first-order model, it was observed that, in 16.9 min, the CIP concentration was reduced to half of its initial value. The rate constant (*k*) was 0.05 min⁻¹. Similarly, a study using Fe₃O₄@SiO₂@TiO₂ in CIP photodegradation presented the first-order constant of 0.017 min⁻¹ (Teixeira *et al.*, 2017). Also, the degradation of CIP with an initial concentration of 20 mg L⁻¹ was studied by the photocatalysis process using a Fe₃O₄@TiO₂@C-dot particle exposed to a mercury vapor lamp. The kinetic model followed firstorder with a *k* = 0.0154 min⁻¹ during 150 min of testing (Das *et al.*, 2016).

A heterogeneous photocatalysis study using TiO_2 obtained 57% efficiency in CIP removal over 120 min of testing in a reactor equipped with 16 W UV lamps. The reported model was also first-order with a rate constant of 0.0063 min⁻¹ (Hassani *et al.*, 2015).

Comparing the data obtained here for the photodegradation of CIP with studies reported in the literature, it is clear that $Fe_{3-x}O_{4-y}$ -TiO₂ heat-treated at 800 °C is a promising catalyst for CIP degradation.

4. Conclusions

Here, the facile and reproducible preparation of Fe₃₋ $_xO_{4-y}$ -TiO₂ particles was reported, combining the use of the TiO₂ catalyst with the magnetic properties of iron oxide.

In the conditions explored, the photocatalysts showed degradation percentages between 40 and 85%, in which the Photo/ $H_2O_2/Fe_{3-x}O_{4-y}$ -TiO₂ process with the particles synthesized in the 800 °C heat treatment exhibited the best performance.

The kinetic study revealed that $Fe_{3-x}O_{4-y}$ -TiO₂ catalyst followed first-order kinetics during the 120 min reaction. The use of a large amount of catalyst has some limitations, such as low degradation, for example, possibly because the dispersed particles interfere with the incident radiation. Despite this, the process is attractive, since it eliminates the need for a robust wastewater post-treatment step to remove the suspended catalyst.

Thus, although other factors must be evaluated for real scale usage, such as the analysis and removal of byproducts formed, using, for example, chromatography liquid techniques coupled to mass spectrometry, the heterogeneous photocatalysis process using the synthesized particles is a promising treatment in the CIP degradation.

Authors' contribution

Conceptualization: Costa Junior, I. L.; Giona, R. M.; Ferreira, K. A.; Kappes, C. A. Data curation: Costa Junior, I. L.; Giona, R. M. Formal Analysis: Costa Junior, I. L.; Ferreira, K. A.; Kappes, C. A. Funding acquisition: Not applicable Investigation: Costa Junior, I. L.; Giona, R. M.; Ferreira, K. A.; Kappes, C. A. Methodology: Costa Junior, I. L.; Giona, R. M. Project administration: Costa Junior, I. L. **Resources:** Not applicable Software: Not applicable Supervision: Costa Junior, I. L. Validation: Costa Junior, I. L.; Ferreira, K. A.; Kappes, C. A. Visualization: Giona, R. M. Writing - original draft: Costa Junior, I. L.; Giona, R. M.; Ferreira, K. A.; Kappes, C. A. Writing - review & editing: Costa Junior, I. L.; Giona, R. M.

Data availability statement

All data sets were generated or analyzed in the current study.

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Screening of coformers for quercetin cocrystals through mechanochemical methods

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3. nutraceutical

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ABSTRACT: Quercetin (OUE) is a nutraceutical compound that exhibits pharmacological properties such as antioxidant, cardioprotective, anti-ulcer, and anti-inflammatory effects. Although QUE is well-known for its benefits, its efficacy is limited due to low solubility. Thus, cocrystallization acts as an interesting approach to improve the solubility-among other properties-of this compound. In this work, cocrystallization screening was applied through neat grinding (NG) and liquidassisted grinding (LAG), in which QUE and formers four cocrystal

four cocrystal formers (benzamide, picolinamide, isonicotinamide, and pyrazinoic acid) were tested. The precursors and QUE-coformer systems were characterized using thermoanalytical techniques (TG-DTA), X-ray powder diffraction (XRPD), and Fourier transform infrared (FTIR) spectroscopy. The results showed the formation of QUE cocrystals with picolinamide and isonicotinamide coformers in a 1:1 stoichiometric ratio. Furthermore, although coformers are isomers, spectroscopic and thermal data suggest that the supramolecular synthons involved in cocrystallization are different.





1. Introduction

Nutraceuticals are chemical compounds present in functional foods with medicinal benefits, which aid in the prevention and treatment of diseases. Among them are vast natural products such as phenolic acids, coumarins, vitamins, and compounds from the flavonoid class, including quercetin (QUE) (Madaan *et al.*, 2016; Sinha *et al.*, 2015; Thakuria and Sarma, 2018).

Quercetin is a polyphenol flavonoid commonly found in many types of fruits, vegetables, and teas, being more abundant in onions (Tang et al., 2016). This important flavonol shows biological properties, including antioxidant, cardioprotective, anti-ulcer, and anti-inflammatory effects (Madaan et al., 2016; Varzakas et al., 2016; Vasisht et al., 2016). Although QUE is well-known for its therapeutic bioactivity, this substance is classified as class II in Biopharmaceutical Classification System (BCS), with low aqueous solubility and high permeability, which limits its efficacy (Sinha et al., 2015). Given this context, approaches such as cocrystallization have been employed aiming at the improvement of physicalchemical properties, like solubility, stability, bioavailability, others, without changing and

therapeutic properties (Aakeröy *et al.*, 2009; Madaan *et al.*, 2016; Su *et al.*, 2015).

Cocrystal is a crystalline material formed through non-covalent intermolecular interactions, as Van der Waals forces, hydrogen bonding, π - π interactions, halogen bonding, and others without proton transfer. In terms of applicability in the pharmaceutical field, the cocrystal could be designed by an active pharmaceutical ingredient (API) and a nontoxic and safe substance for consumption, known as coformer (Panzade *et al.*, 2017; Yadav *et al.*, 2009).

The QUE molecule can form intermolecular interactions through its five hydroxyl groups that provide several different conformations, making it possible to establish supramolecular synthons (Dubey and Desiraju, 2015). Thus, the coformers of benzamide (BA), picolinamide (PA), isonicotinamide (INA), and pyrazinoic acid (PZCA) were selected based on safety and the possibility of their functional groups interacting with quercetin. Although the INA coformer has been reported to form a QUE–INA cocrystal synthesized via the slurry method (Smith *et al.*, 2011), here the preparation of this cocrystal was investigated through grinding methods. The structural formulas of quercetin and coformers are shown in Fig. 1.



Figure 1.Structural formula of quercetin (a) and the coformers benzamide (b), pyrazinoic acid (c), picolinamide (d), isonicotinamide (e).

Many APIs that have problems related to their physicochemical properties highlight the importance of the cocrystals approach by the pharmaceutical industry. Moreover, the new crystal form resulting from the interaction between an API and another molecule could be patented, as in the already marketed Entresto, Steglatro, Depakote, Lexapro, and others (Karagianni *et al.*, 2018; Karimi-Jafari *et al.*, 2018; Kavanagh *et al.*, 2019; Patel *et al.*, 2019; Qiao *et al.*, 2011; Rajput *et al.*,

2013; Sathisaran and Dalvi, 2018; Yousef and Vangala, 2019).

Given the context, this work describes cocrystal screening for QUE employing four coformers by two different mechanochemical methods, neat grinding (NG) and liquid-assisted grinding (LAG), performing spectroscopic and diffractometric characterization, and thermoanalytical studies.

2. Experimental part

2.1 Materials

Benzamide, PA, INA, and PZCA (all with >99% purity) were purchased from Sigma Aldrich, QUE (95.0% dry extract) was purchased from a local drugstore. The liquid used during the LAG method was ethanol (99.5% purity), purchased from Dinâmica. All reactants were used without further purification.

2.2 Methods

The mechanochemical synthesis was performed using two solid-state based methods, LAG and NG grindings were performed in a ball mill (Retsch, MM 400 model) using 10 mL stainless steel jars and 7 mm stainless steel balls, under a grinding frequency of 30 Hz for 30 min. The total mass of the milled sample was 500 mg in the molar ratio of 1:1 between the drug and each coformer. The amount of liquid (ethanol) added in the LAG synthesis was 0.25 μ L mg⁻¹ ratio (volume/total sample mass), based on studies by Friščić *et al.* (2009).

Simultaneous thermogravimetry-differential thermal analysis (TG-DTA) curves were obtained on a thermogravimetric analyzer (NETZCH, STA449 F3). The TG-DTA analyses, in the range of 30 to 800 °C, were performed with a heating rate of 10 °C min⁻¹, using an α -Al₂O₃ (70 µL) crucible under dynamic air atmosphere with a flow rate of 50 mL min⁻¹. The sample mass was approximately 5.0 mg.

X-ray powder diffraction (XRPD) analyzes were performed on the Rigaku MiniFlex 600 diffractometer, employing Cu K α radiation (λ =1.54056 Å) in a 2 θ range of 5° up to 50°, under continuous scan mode, with a rate of 4° min⁻¹ and operating settings of 40 kV voltage and 15 mA current.

Infrared (FTIR) spectra were obtained using Nicolet iS10 FTIR spectrophotometer, Thermo Scientific, through an attenuated total reflectance method equipped with a germanium crystal, within a range of 675 to 4000 cm^{-1} , 32 scans per spectrum, 4 cm⁻¹ of resolution.

To determine the solubility of the drug, the critical step is the quantification of the drug dissolved in the medium, since it is necessary to use a validated analytical method. It was already tried to quantify the drug using UV-visible spectrophotometric method, but the developed method did not show selectivity, the coformer interfered in the drug quantification. Furthermore, as reported by Ramešová *et al.* (2012),

QUE is unstable in aqueous solution, which would make its quantification difficult.

3. Results and discussion

3.1 Quercetin-isonicotinamide (1:1) system

3.1.1 X-ray powder diffraction and FTIR

The first system prepared in this work was an alternative approach to that reported by Smith et al.(2011). Their work showed the synthesis of a QUE-INA cocrystal prepared through slurry crystallization, a solution-based method dissolving the starting materials in 5-6 mL of methanol. Given the context, the cocrystal was prepared using mechanochemical synthesis as it is a greener, less solvent, faster and reproducible approach. Therefore, the XRPD diffractograms and FTIR spectra of QUE, INA, and the QUE–INA systems are shown in Fig. 2.





Figure 2. X-ray powder diffraction diffractograms (a) and FTIR spectra (b) of QUE, INA, and the QUE–INA (1:1) systems. (XRPD diffractogram calculated from the QUE–INA cocrystal was obtained using the Mercury program from the CIF file (CCDC Deposition Number: 1428198 of the crystalline structure reported by Smith *et al.* [2011])

The QUE–INA/NG and QUE–INA/LAG systems have the same diffraction pattern, with new diffraction peaks at 2 θ equal to 7.9, 11.8, 15.5 and 28.0° and absence of diffraction peaks associated with the INA (17.9, 20.9 and 23.5°) and the QUE (5.5, 10.7, 17.9, 25.3 and 27.4°), confirming the formation of cocrystal. The diffractograms of these systems show the same diffraction pattern of the QUE–INA cocrystal reported in the literature that was obtained by the slurry method (Smith *et al.*, 2011), confirming that the synthesis method does not influence the crystalline phase formed and that the mechanochemical method is efficient in obtaining this cocrystal. Regarding the FTIR data, the QUE spectrum shows the presence of strong broad bands with peaks at 3373 and 3281 cm⁻¹ attributed to the O–H stretching vibrations (vO–H_{phenol}) of the phenol groups, a band at 1670 cm⁻¹ attributed to the C=O stretching vibrations (vC=O_{ketone}) of the ketone carbonyl group, the bands at 1612 and 1212 cm⁻¹ are attributed to the stretching vibrations of the aromatic ring (vC=C_{ring}) and the ether group (vC–O–C), respectively. The bands at 1355, 1316, and 1245 cm⁻¹ are attributed to the C–OH bending vibrations of the phenol groups (δ C–OH_{phenol}), and the bands at 1168 and 1097 cm⁻¹ are attributed to the C–OH stretching vibrations of the phenol groups (vC–OH_{phenol}) (Nguyen and Jeong, 2018; Refat *et al.*, 2021).

The FTIR spectrum of INA shows bands at 3370 and 3185 cm⁻¹ attributed to the asymmetric and symmetrical N–H stretching vibrations (v_{asym} N–H_{amide} and v_{sym} N–H_{amide}), a band at 1661 cm⁻¹ attributed to C=O stretching vibrations (vC=O_{amide}), a band at 1625 cm⁻¹ attributed to N–H bending vibrations (δ N–H_{amide}) and a band at 1403 cm⁻¹ attributed to C–N stretching vibrations (vC–N_{amide}) (Yurdakul and Ataç, 2004).

The FTIR spectra of the QUE-INA/LAG and QUE-INA/NG systems are similar to each other and present significant changes in relation to the spectra of isolated precursors, suggesting the establishment of new supramolecular synthons in the solid-state. The $v_{asym}N-$ Hand $v_{sym}N-H$ bands are shifted to higher absorption frequency values, and the intensity of $v_{sym}N-H$ band decreased significantly. Another significant change is associated with the vO-H_{phenol} band, its intensity decreases, it became wider and shifted to a region of frequencies between 2316 and 3115 cm⁻¹ indicating the presence of hydrogen bonds of OH_(phenol)...N_(aromatic) between the molecules (Rautenberg et al., 2020; Ravikumar et al., 2013), in accordance with the data of crystal structure reported by Smith et al. (2011). The bands associated with the vibrations of the carbonyl groups also undergo small displacements, the $vC=O_{ketone}$ of QUE was shifted to 1690 cm⁻¹, and that of thevC=O_{amide} of INA was shifted to 1651 cm⁻¹. Finally, the bands associated with vC-N_{amide}, δ C-OH_{phenol}, and vC-OH_{phenol} shifted to higher absorption frequency values.

3.1.2 Simultaneous thermogravimetry-differential thermal analysis

The thermoanalytical curves of the QUE, INA and the QUE–INA/NG and QUE–INA/LAG systems are shown in Fig. 3. The TG curve of QUE shows that it is thermally stable up to 290 °C and undergoes mass loss in at least three steps. The first step of mass loss between 30–120 °C ($\Delta m_{QUE} = 4.96\%$), without a thermal event in the DTA curve, is associated with dehydration of the compound since QUE is marketed in its hydrated form (Ravikumar *et al.*, 2013). The second and third steps, corresponding to exothermic events in the DTA curve, are attributed to thermal degradation and oxidation of QUE, respectively (Borghetti *et al.*, 2012; Costa *et al.*, 2002). The endothermic event at 310 °C in the DTA curve is associated with the melting followed by decomposition (Δm = 3.08%), as already reported in the literature (Borghetti *et al.*, 2012; Costa *et al.*, 2002).



Figure 3. Simultaneous thermogravimetry-differential thermal analysis curves of QUE, INA, and the QUE–INA (1:1) systems (arrow: melting endothermic event).

The TG curve of INA shows a loss of mass in a single step between 175 and 285 °C, attributed to the evaporation of the compound. The two endothermic peaks at 123 and 153 °C in the DTA curve, without loss

of mass on the TG curve, are associated with a phase transition (form II to form I) and the melting of the compound, respectively (Holanda *et al.*, 2019).

The thermoanalytical curves of the QUE-INA/NG and QUE-INA/LAG systems are similar, suggesting that the synthesis condition used does not significantly influence the formation of the multicomponent system, as already evidenced in the FTIR and XRPD data. These thermoanalytical curves show that the systems are thermally stable up to approximately 220 °C and undergo thermal decomposition in at least three overlapping mass loss steps, corresponding to endothermic and exothermic events in the DTA curve. The first step of mass loss, corresponding to an endotherm in the DTA curve, is attributed to the thermal decomposition of the QUE-INA system with the release of the INA coformer. The last two steps, corresponding to exothermic events in the DTA curve, are attributed to the thermal degradation of the remaining drug. The small endothermic peak at 252 °C in the DTA curve, already with a small mass loss in the TG curve, is attributed to the melting of the QUE-INA cocrystal, which has not yet undergone thermal degradation.

The thermal behavior presented by QUE–INA systems is quite different from that observed for isolated precursor compounds, which confirms the formation of the multicomponent solid form, according to the FTIR and XRPD results.

3.2 Quercetin-picolinamide (1:1) system

3.2.1 X-ray powder diffraction and FTIR

The XRPD diffractograms and FTIR spectra of the QUE, PA, and QUE–PA systems are shown in Fig. 4a and b, respectively.

The diffractograms of the QUE–PA/NG and QUE– PA/LAG systems present new diffraction peaks in 20 equal to 5.1, 15.1, 20.1, 22.9, 25.7 and 36.7° and absence of peaks in 20 equal to 5.5, 10.7, 14.1 and 17.9° (QUE) and 20.7 and 25.4° (PA), not being the combination of the diffractograms of its isolated precursors, which confirms the formation of the cocrystal. Furthermore, these results suggest that the addition of liquid in the mechanochemical synthesis does not significantly influence the formation of the new crystalline phase.

The FTIR spectrum of PA shows the spectral pattern reported for polymorph II of this compound (Akalin and Akyuz, 2006), which is the commonly marketed crystalline form. The main bands are observed at

3416 cm⁻¹ attributed to asymmetric NH₂ stretching vibrations (v_{asym} NH₂), two bands at 3275 and 3170 cm⁻¹ attributed to symmetric NH₂ stretching vibrations (v_{sym} NH₂), a band at 1660 cm⁻¹ attributed to C=O stretching vibrations (vC=O_{amide}), a band at 1603 cm⁻¹ attributed to NH₂ bending (scissoring) vibrations (δ NH₂ scissoring) and a band at 1391 cm⁻¹ attributed to C–N stretching vibrations of the amide group (vC–N_{amide}) (Akalin and Akyuz, 2006; Évora *et al.*, 2012).





Figure 4. X-ray powder diffraction diffractograms (a) and FTIR spectra (b) of QUE, PA, and the QUE–PA (1:1) systems.

For the FTIR spectrum of the QUE–PA cocrystal, only small shifts in the bands associated with the functional groups of the precursors are observed, quite differently from the pronounced changes observed in the FTIR spectrum of the OUE-INA cocrystal. These results suggest that the supramolecular synthons established in the OUE-PA cocrystal are different from those present in the QUE-INA cocrystal, mainly due to the absence of changes in the spectra associated with the formation of the $OH_{(phenol)} \cdots N_{(aromatic)}$ synthon, probably the ortho position of the aromatic nitrogen in the PA molecule prevents the formation of this intermolecular interaction. This is also supported by the appearance of a weak band at 3599 cm⁻¹ attributed to O–H stretching vibrations of the free hydroxyl group (vO-H).

3.2.2 Simultaneous thermogravimetry-differential thermal analysis

The TG–DTA curves of QUE, PA, and QUE–PA systems are shown in Fig. 5. The TG curve of PA shows loss of mass in a single step between 130 and 235 °C, associated with a significant change in the baseline in the DTA curve, attributed to the vaporization of the compound. The endothermic peak at 105 °C in the DTA curve, without loss of mass in the TG curve, is attributed to the melting of the compound.



Figure 5. Simultaneous thermogravimetry-differential thermal analysis curves of QUE, PA, and the QUE–PA (1:1) systems (arrow: melting endothermic event).

The TG-DTA curves of the QUE–PA/NG and QUE– PA/LAG systems are very similar, suggesting that the condition of synthesis employed does not significantly influence the formation of the cocrystal, as already evidenced in the FTIR and XRPD data. These thermoanalytical curves show four steps of mass loss, corresponding to endothermic and exothermic events in the DTA curve. The first step, between 104 and 125 °C $(\Delta m_{\text{QUE-PA/NG}} = 4.02\%; \Delta m_{\text{QUE-PA/LAG}} = 3.16\%),$ corresponding to a small endothermic event around 117 °C in the DTA curves, is attributed to the loss of a hydroxyl group (Δm_{calc} . = 4.01%), probably free hydroxyl group, as indicated by the FTIR data. The XRPD diffractogram obtained from the sample heated to 130 °C, temperature above the first mass loss step, shows a new diffraction pattern, with a significant reduction in the number of diffraction peaks associated with cocrystal formation, decreased intensity, and displacement of other peaks and the appearance of two new peaks ($2\theta = 8.6$ and 14.8°), suggesting that mass loss is associated with thermal degradation of the systems, as indicated by the calculated mass loss value.

After this first step, the remaining material is thermally stable up to 155 °C and undergoes thermal decomposition in three steps, between 155 and 525 °C. The second step, between 155 and 217 °C, is attributed to the thermal decomposition of the intermediate formed in the previous step with the release of PA $(\Delta m_{TG} = 28.12\%; \Delta m_{Calc.} = 28.77\%)$. The last two steps, between 281 and 525 °C, are associated with thermal degradation of the remaining degraded QUE. The endothermic peak at 185 °C in the DTA curve, with a slight loss of mass in the TG curve, is attributed to the melting of the material. The thermal behavior presented by QUE-PA systems is quite different from that observed for isolated compounds, which confirms the formation of a cocrystal, according to the FTIR and XRPD results.

3.3 Quercetin-pyrazinoic acid (1:1) system

3.3.1 X-ray powder diffraction and FTIR

The XRPD diffractograms and FTIR spectra of the QUE–PZCA systems (Fig. 6) are just a combination of the diffractograms and spectra of the precursors, since no new diffraction peaks and band shifts are observed, suggesting that these systems are simple physical mixtures or eutectic mixtures.



Figure 6. X-ray powder diffraction diffractograms (a) and FTIR spectra (b) of QUE, PZCA, and the QUE–PZCA (1:1) systems.

3.3.2 Simultaneous thermogravimetry-differential thermal analysis

The TG–DTA curves of the QUE, PZCA and the systems QUE–PZCA are shown in Fig. 7.

The TG–DTA curves of the PZCA show loss of mass in a single step between 160 and 229 °C, corresponding to partial sublimation and vaporization of the compound. The endothermic peak at 223 °C in the DTA curve is attributed to the melting of the compound (Almeida *et al.*, 2020).

The TG-DTA curves of the QUE–PZCA/LAG and QUE–PZCA/NG systems have similar thermal stability and the same three steps of mass loss. The first step, corresponding to a small endothermic peak at 207 °C in the DTA curve, is attributed to the sublimation and vaporization of PZCA. The second and third steps, associated with endothermic and exothermic events in the DTA curve, respectively, are associated with the

thermal degradation of QUE. In addition, the thermal profile and mass loss temperatures observed in the TG-DTA curves of the QUE-PZCA systems are similar to those observed in the TG-DTA curves of the isolated precursors, being the combination of the thermoanalytical curves of the isolated precursors. On the other hand, the thermal melting events of the precursors are not observed in the DTA curves of the systems, which may be related to the sensitivity of the DTA measurement and the lower amount of compound present in the QUE–PZCA systems.

The observed thermal behavior, together with the FTIR and XRPD data, confirm that QUE–PZCA systems are just simple physical mixtures.



Figure 7. Simultaneous thermogravimetry-differential thermal analysis curves of QUE, PZCA, and the QUE–PZCA (1:1) systems.

3.4 Quercetin-benzamide (1:1) system

3.4.1 X-ray powder diffraction and FTIR

The XRPD diffractograms and FTIR spectra of the QUE–BA systems and their precursors are shown in Fig. 8.

As can be seen, both systems have similar diffraction and spectral patterns, corresponding to the combination of diffractograms and spectra of the starting materials, since no new diffraction peaks and band shifts are observed. This suggests that no new crystalline phases were formed, nor supramolecular synthons were established, which indicates that these systems are simple physical mixtures or eutectic mixtures.



Figure 8. X-ray powder diffractograms (**a**) and FTIR spectra (**b**) of QUE, BA, and the QUE–BA (1:1) systems.
3.4.2 Simultaneous thermogravimetry-differential thermal analysis

The TG-DTA curves of the QUE, BA and the systems QUE–BA are shown in Fig. 9.

The TG-DTA curves of benzamide show mass loss in a single step between 155 and 255 °C, corresponding to a subtle endothermic event at 196 °C in the DTA curve, associated with the vaporization of the compound. The DTA curve shows an endothermic peak at 128 °C associated with the melting of the compound (Perpétuo *et al.*, 2014).

The TG curves of the QUE-BA systems show three stages of mass loss, corresponding to endothermic and exothermic events in the DTA curve. The first stage, between 150 and 230 °C, is attributed to the vaporization of BA. The last two steps, corresponding to endo and exothermic events in the DTA curve, are attributed to the thermal degradation of QUE. Furthermore, the DTA curves of both systems present two endothermic peaks at 115 and 305 °C, attributed to the melting of the precursors. The thermal behavior of this system is similar to that observed in the TG-DTA curves of the isolated compounds, suggesting that it is only the combination of the thermoanalytical curves. These thermoanalytical results, along with XRPD and FTIR data, suggest that the systems are just physical mixtures.

4. Conclusions

Although all coformers studied in this work have functional groups capable of forming supramolecular synthons with QUE, it was only possible to obtain cocrystals through the mechanochemical method with INA and PA isomers.

The FTIR data suggest that the supramolecular synthons formed in the QUE–INA and QUE–PA cocrystals are different, mainly regarding the presence of the OH_{(phenol})····N_(aromatic ring) synthon present in the QUE–INA cocrystal, as already determined by data of crystalline structure and absent in the QUE-PA cocrystal. This is also suggested by the thermoanalytical data, since the thermal stability of the QUE–PA cocrystal is lower than that of the QUE–INA cocrystal, being associated with the loss of free hydroxyl groups (not participating in hydrogen bonds) present in the QUE–PA system.

In addition, the QUE–INA cocrystal, previously reported by the slurry method, could be obtained through a greener method.



Figure 9. Simultaneous thermogravimetry-differential thermal analysis curves of QUE, BA, and the QUE–BA (1:1) systems (arrow: melting endothermic event).

Authors' contribution

Conceptualization: Souza, F. Z. R.; Almeida, A. C.; Caires, F. J. Data curation: Souza, F. Z. R.; Almeida, A. C. Formal Analysis: Souza, F. Z. R. Funding acquisition: Caires, F. J. Investigation: Souza, F. Z. R.; Almeida, A. C.; Ferreira, P. O.; Fernandes, R. P. Methodology: Not applicable Project administration: Caires, F. J. Resources: Caires, F. J. Software: Not applicable Supervision: Caires, F. J. Validation: Almeida, A. C.; Ferreira, P. O. Visualization: Souza, F. Z. R.; Almeida, A. C.; Ferreira, P. O.; Caires, F. J. Writing – original draft: Souza, F. Z. R.; Almeida, A. C.

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Data availability statement

All data sets were generated or analyzed in the current study.

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